

# L-Shaped Angles

Milled Surfaces, Outside Corner Perpendicular, Plate Thickness Configurable

**RoHS 10**

Type	Material
LAST	SS400
LACT	S50C
LAAT	A6063

TA dimension is obtained by machining on the inside surfaces of the L-angle. Tool radius may remain as shown.

Part Number		1mm Increment			
Type	T, TA	A	B	L	
LAST	4.0-10.0	20-75	20-75	25-200	
	10.5-15.0	20-150	20-150	25-300	
LACT	4.0-10.0	20-100	20-70	25-200	
	10.5-15.0	20-100	20-70	25-300	
LAAT	4.0-10.0	20-75	20-75	25-200	
	10.5-15.0	20-125	20-125	25-300	

Long sides of A and B dims.	Perpendicularity k
20-75	0.05 or Less
76-125	0.1 or Less
126-150	0.2 or Less



Part Number - TA - A - B - L  
**LAST10 - 8 - A50 - B55 - L100**

Part Number	A	B	Unit Price																						
			T, TA4-6				T, TA6.5-10				T, TA10.5-12				T, TA12.5-15										
			Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	L201-250	L251-300	L50-100	L101-150	L151-200	L201-250	L251-300				
LAST (SS400)	20-50	20-50																							
		51-75																							
		76-100																							
		101-125																							
	51-75	20-50																							
		51-75																							
		76-100																							
		101-125																							
	76-100	20-50																							
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		101-125																							
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		101-125																							
126-150	20-50																								
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			T, TA4-6				T, TA6.5-10				T, TA10.5-12				T, TA12.5-15										
			Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	L201-250	L251-300	Min. L - 100	L101-150	L151-200	L201-250	L251-300				
LACT (S50C)	20-50	20-50																							
		51-75																							
		76-100																							
	51-70	20-50																							
		51-75																							
		76-100																							

Part Number	A	B	Unit Price																						
			T, TA4-6				T, TA6.5-10				T, TA10.5-12				T, TA12.5-15										
			Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	Min. L - 50	L51-100	L101-150	L151-200	L201-250	L251-300	L50-100	L101-150	L151-200	L201-250	L251-300				
LAAT (A6063)	20-50	20-50																							
		51-75																							
		76-100																							
		101-125																							
	51-75	20-50																							
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		76-100																							
		101-125																							
126-150	20-50																								
	51-75																								
	76-100																								
	101-125																								

Alterations Part Number - TA(TAC) - A - B - L - (CKC-etc)  
**LAST10 - 8 - A50 - B55 - L100 - CKC**

Alterations	Corner Cut	Side perpendicularity guaranteed	TA Dimension Change	Inner perpendicularity guaranteed																												
Code	<b>CCA, CCB, CCC, CCD</b>	<b>CKC</b>	<b>TAC</b>	<b>FC</b>																												
Spec.	<p>Any corner can be cut.                      1 ≤ Corner Cut ≤ 30                      Specify in 1mm increment.</p> <table border="1"> <thead> <tr> <th>1mm increment</th> <th>Unit Price</th> </tr> </thead> <tbody> <tr> <td>1-3</td> <td></td> </tr> <tr> <td>4-10</td> <td></td> </tr> <tr> <td>11-20</td> <td></td> </tr> <tr> <td>21-30</td> <td></td> </tr> </tbody> </table> <p>(Ex) When A and D are cut with C5 → CCA5-CCD5</p>	1mm increment	Unit Price	1-3		4-10		11-20		21-30		<p>Both sides of dimension L are machined to be perpendicular to surface A.</p> <p>Ordering Code CKC</p>	<p>Plate thickness TA can be changed within the following range.</p> <table border="1"> <thead> <tr> <th>Type</th> <th>0.5mm Increment</th> <th>Unit Price</th> </tr> </thead> <tbody> <tr> <td>LAST, LACT</td> <td>9-15</td> <td></td> </tr> <tr> <td>LAAT</td> <td></td> <td></td> </tr> </tbody> </table> <p>Machining Limits                      T = 10.5 - 15                      Ordering Code LAST11-TAC9-A120-8100-L150</p>	Type	0.5mm Increment	Unit Price	LAST, LACT	9-15		LAAT			<p>Guaranteed inner vertical plane perpendicularity to the datum plane A.</p> <table border="1"> <thead> <tr> <th>Unit Price</th> <th>LAST, LAAT</th> <th>LACT</th> </tr> </thead> <tbody> <tr> <td></td> <td>L25-100</td> <td>L101-300</td> </tr> <tr> <td></td> <td></td> <td>L150</td> </tr> </tbody> </table> <p>Ordering Code FC                      Express A is not available.</p>	Unit Price	LAST, LAAT	LACT		L25-100	L101-300			L150
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