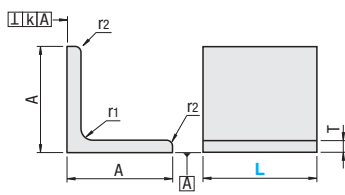


L-Shaped Angles

With Inside Radius, 2-Equal Sides / Unequal Sides



Type	Material
LACS	SS400
LACA	A6063
LACU	SUS304



* LACA12 (Aluminum) only has radius r_2 shape as shown on the right.

Tolerance

Type	No.	Perpendicularity k	A	L
LACS	3, 5, 6, 8, 9, 9A, 13	±2.0	±2.0	+1.00
LACS	9B, 15, 15A, 15B	±3.0	±3.0	+3.00
LACA	3, 3A, 3B, 3C, 4, 4A, 4B, 5, 5A, 5B, 5C, 6, 6A, 6B, 6C, 8, 9, 9A, 10, 10A, 12	±2.0	±0.9	+1.00
LACA	14, 18	±3.0	±0.8	+2.00
LACU	6, 8, 8A, 9, 10			

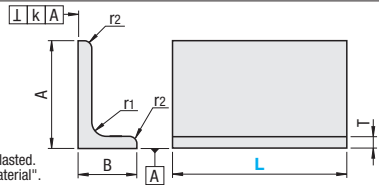
SS400 products are shot blasted (Only LACS3 surfaces are as material*). A6063 and SUS304 surfaces are "as material".

Part Number Type	No.	L 1mm Increment	T	T Dim. Tolerance	A	r1	r2	Unit Price						
								L30-49	L50-99	L100-149	L150-199	L200-249	L250-300	
LACS (SS400)	3	30-300	3	±0.5	30	3.0	1.5							
	5		30		5.0	2.5								
	6		50		6.0	3.0								
	8		65			4.0								
	9	100-300	9	±0.7	75	9.0	4.5							
	9A		90											
	9B		130											
	13		90		13.0			6.5						
	15		130											
	15B		150											
LACA (A6063)	3	30-300	3	±0.25	20	0.5 or Less	0.5 or Less							
	3A				30	0.5 or Less	0.5 or Less							
	3B				40	0.5 or Less	0.5 or Less							
	3C				50	0.5 or Less	0.5 or Less							
	4				30	0.5 or Less	0.5 or Less							
	4A				40	0.5 or Less	0.5 or Less							
	4B				50	0.5 or Less	0.5 or Less							
	5				30	0.5 or Less	0.5 or Less							
	5A				40	0.5 or Less	0.5 or Less							
	5B				50	0.5 or Less	0.5 or Less							
	5C	60	0.5 or Less	0.5 or Less										
	6	50-300	6	±0.3	40	0.5 or Less	0.5 or Less							
	6A				50	0.5 or Less	0.5 or Less							
	6B				60	0.5 or Less	0.5 or Less							
	6C				75	6.0	3.0							
	8				80	8.5	4.0							
	9A				75	8.5	4.0							
	9				90	9.0	4.5							
	10A				50	0.5 or less	0.5 or less							
	10				100	8.5	4.0							
12	130				1.0 or less	*								
14	130	0.5	0.5											
18	155	1.0 or less	1.0 or less											
LACU (SUS304)	6	30-300	6	±0.6	65	8.5	4.0							
	8				65	8.5	4.0							
	8A				100	10.0	6.0							
	9	50-300	9	±0.7	75	8.5	6.0							
	10				100	10.0	7.0							

* No r2 for LACA12.



Type	Material
LAFS	SS400
Lafa	A6063



Tolerance

Part Number	Perpendicularity k	A	L
LAFS9	±2.0	±3.0	+1.00
LAFS9A			0
LAFS12			+2.00
LAFS15	±3.0		+3.00
LAFAS	±2.0	±0.7	+1.00
LAFAS6			0
LAFAS10			+2.00
LAFAS12			0

SS400 products are shot blasted. A6063 surfaces are "as material".

Part Number Type	No.	L 1mm Increment	T	T Dim. Tolerance	A	B	r1	r2	Unit Price				
									L30-49	L50-99	L100-149	L150-199	L200-249
LAFS (SS400)	9	30-300	9	±0.6	90	75	8.5	6					
	9A				125	75	10	7					
	12	50-300	12	±0.7	125	75	10	7					
	15				150	100	12	8.5					
Lafa (A6063)	5	30-300	5	±0.27	75	50	5	2.5					
	6				90	60	9	4.5					
	10	50-300	10	±0.3	75	50	-	-					
	12				125	75	10	7					

