

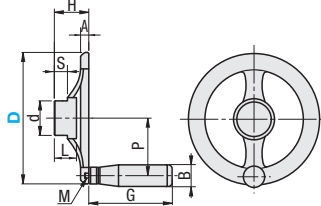
Two Spoked Handwheels



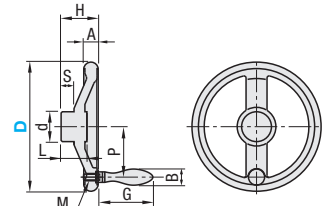
RoHS 10

Type			Handwheel		Handle		Handle Thread	
Without Handle	Stationary Handles	Revolving Handles	M Material	S Surface Treatment	M Material	S Surface Treatment	M Material	S Surface Treatment
SHLNN	-	SHLN	SCS22 (SUS316 Equivalent)	Shot Blasted	SUS304	Electrolytic Polishing	SUS304	Electrolytic Polishing
-	AHTN	AHTNK	FC200	Chrome Plating	SS400	Chrome Plating	SS400	Chrome Plating
-	AHTNA	-	AC4B	Shot Blasted + Buffing	A2024	Shot Blasted	SS400	Chrome Plating

Stainless Steel Type



Steel, Aluminum



(Casting Surface)

Stainless Steel Handles are GRMS on P.1150, Steel Handles are GRMK on P.1150, and Aluminum Handles are GRMAK on P.1150.

Stainless Steel: SHLNN, SHLN

Part Number	Type	D	H	A	S	d	L	M	B	G	P	Reference Mass (g)	
												With Handle	Without Handle
Without Handle SHLNN		80	22	6.5	7	20	11.7	5	10	45	35.6	425	400
		100	27	7.5	8.7	25	14.6	6	13	57	43.5	605	550
		125	32	8	10.9	31	18.3	6	13	57	54.7	755	700
Revolving Handles SHLN		140	36	9	12.2	35	20.5	8	16	68	62.5	935	880
		160	40	9	14	40	23.4	8	16	68	71.5	1300	1200
		200	50	11.3	17.4	50	32	10	20	80	90	2180	2000

Steel: AHTN, AHTNK / Aluminum: AHTNA, AHTNAK

Part Number	Type	D	H	A	S	d	L	M		B	G		P	Reference Mass (g)	
								Steel	Aluminum		Stationary	Revolving		Steel	Aluminum
Steel Stationary Handles AHTN		80	36	14	15	24	24	5	8	13	38.5	49	28	370	138
		100	39	15		30	28							37	575
Steel Revolving Handles AHTNK		125	40	16	16	33	30	6	8	16	48.5	55	46.5	895	310
		140	44	17		35								30	52.5
Aluminum Stationary Handles AHTNA		160	46	18	19	37	32	8	10	20	62.5	70.7	62.5	1460	485
		200	59.5	24		43	41							10	10



Ordering Example
Part Number
AHTN80
SHLN100
AHTNAK200

D	Unit Price					
	SHLN	SHLNN	AHTN	AHTNK	AHTNA	AHTNAK
80						
100						
125						
140						
160						
200						



Alterations Part Number - (HC, KC, SC)
AHTN80 - HC10
SHLN100 - KC11
AHTNAK200 - SC20

Alterations	H8 Hole + Tapped Hole Machining	H8 Hole + Keyway + Tapped Hole Machining	Square Bore Machining																																																																																								
	Code	HC	KC	SC																																																																																							
Spec.	<p>Adds an H8 hole at hub center, and two tapped setscrew holes. HC=1mm Increment [Ordering Code] HC16</p> <table border="1"> <thead> <tr> <th>D</th> <th>HC (H8)</th> <th>h</th> <th>HC (H8) M (Coarse)</th> </tr> </thead> <tbody> <tr><td>80</td><td>10-15</td><td>6</td><td>10-16 5</td></tr> <tr><td>100</td><td>10-16</td><td>6</td><td>17-19 6</td></tr> <tr><td>125</td><td>12-18</td><td>8</td><td>20-23 8</td></tr> <tr><td>140</td><td>14-19</td><td>8</td><td></td></tr> <tr><td>160</td><td>14-20</td><td>8</td><td></td></tr> <tr><td>200</td><td>16-23</td><td>10</td><td></td></tr> </tbody> </table>	D	HC (H8)	h	HC (H8) M (Coarse)	80	10-15	6	10-16 5	100	10-16	6	17-19 6	125	12-18	8	20-23 8	140	14-19	8		160	14-20	8		200	16-23	10		<p>Adds an H8 hole at hub center, a key groove and its tapped hole. KC = Selectable [Ordering Code] KC15</p> <table border="1"> <thead> <tr> <th>D</th> <th>HC (H8)</th> <th>M</th> <th>h</th> <th>KC (H8)</th> <th>b</th> <th>t</th> </tr> </thead> <tbody> <tr><td>80</td><td>10, 11, 12</td><td>6</td><td>6</td><td>10</td><td>3</td><td>±0.0125 1.4</td></tr> <tr><td>100</td><td>12, 14</td><td>5</td><td>8</td><td>11, 12</td><td>4</td><td>1.8</td></tr> <tr><td>125</td><td>14, 15, 16</td><td>8</td><td>10</td><td>14-17</td><td>5</td><td>±0.0150 2.3</td></tr> <tr><td>160</td><td>16, 17, 18</td><td>6</td><td>10</td><td>18</td><td>6</td><td>2.8</td></tr> </tbody> </table>	D	HC (H8)	M	h	KC (H8)	b	t	80	10, 11, 12	6	6	10	3	±0.0125 1.4	100	12, 14	5	8	11, 12	4	1.8	125	14, 15, 16	8	10	14-17	5	±0.0150 2.3	160	16, 17, 18	6	10	18	6	2.8	<p>Adds a square bore at hub center. SC=1mm Increment [Ordering Code] SC12</p> <table border="1"> <thead> <tr> <th>D</th> <th>SC</th> <th>SC</th> <th>Tolerance</th> <th>C</th> </tr> </thead> <tbody> <tr><td>80, 100</td><td>10-12</td><td>10-14</td><td>+0.1</td><td>0.5</td></tr> <tr><td>125</td><td>10-14</td><td>10-14</td><td>0</td><td></td></tr> <tr><td>140, 160</td><td>10-17</td><td>15-20</td><td>+0.15</td><td>1</td></tr> <tr><td>200</td><td>10-20</td><td>15-20</td><td>0</td><td></td></tr> </tbody> </table>	D	SC	SC	Tolerance	C	80, 100	10-12	10-14	+0.1	0.5	125	10-14	10-14	0		140, 160	10-17	15-20	+0.15	1	200	10-20	15-20	0	
D	HC (H8)	h	HC (H8) M (Coarse)																																																																																								
80	10-15	6	10-16 5																																																																																								
100	10-16	6	17-19 6																																																																																								
125	12-18	8	20-23 8																																																																																								
140	14-19	8																																																																																									
160	14-20	8																																																																																									
200	16-23	10																																																																																									
D	HC (H8)	M	h	KC (H8)	b	t																																																																																					
80	10, 11, 12	6	6	10	3	±0.0125 1.4																																																																																					
100	12, 14	5	8	11, 12	4	1.8																																																																																					
125	14, 15, 16	8	10	14-17	5	±0.0150 2.3																																																																																					
160	16, 17, 18	6	10	18	6	2.8																																																																																					
D	SC	SC	Tolerance	C																																																																																							
80, 100	10-12	10-14	+0.1	0.5																																																																																							
125	10-14	10-14	0																																																																																								
140, 160	10-17	15-20	+0.15	1																																																																																							
200	10-20	15-20	0																																																																																								