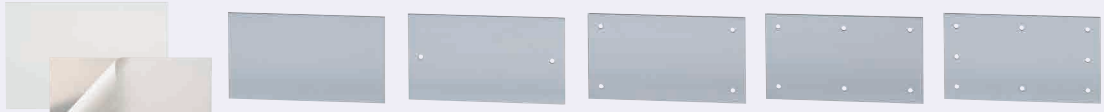


Stainless Steel Panels with Protective Sheet

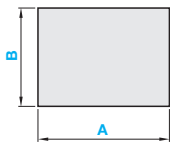
RoHS10



Name of Parts	M Material	Finishing	Color	Allowable Temperature
(A) Panel	SUS304	One Side #400 Ground	Silver	5 ~ 40°C
Protective Sheet	(B) Surface	Ethylene Vinyl Acetate Copolymer (EVA)	-	
	(C) Adhesive Layer	Acrylic Ester	White	

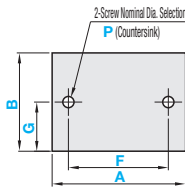
Standard Type

PACL

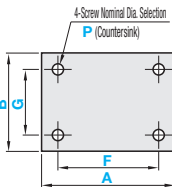


Hole Machined Type

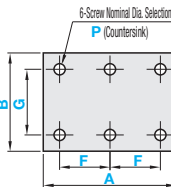
2 Holes 2H



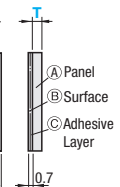
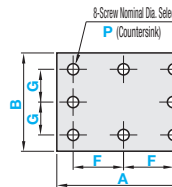
4 Holes 4H



6 Holes 6H



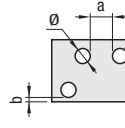
8 Holes 8H



- ⊕ A ≥ B
- ⊕ This product has brushed marks, but the direction can not be specified.
- ⊕ Protective sheet is placed on the polished surface on PACL.
- ⊕ Adhesive layer can be used repeatedly.

⊕ No hole machining on the sheet.

⊕ Fabricating Conditions of Round Holes --- a ≥ 5 b ≥ 2.5 d1 is applied for the Ø (hole dia.).



Hole Machining Details

Screw Nominal Dia.	3	4	5
d	3.5	4.5	5.5
d1	7.5	9.5	11.5
h	2	2.5	3

Outgassing Test Results of Protective Sheet

Measurement Method	GCMS Method	GCMS Method	GCMS Method	GCMS Method
Outgassing	Acetaldehyde	t - Trimethylpentene	Dimethylheptane	Xylene
60°C 60min.	Below Detection Limit	Below Detection Limit	Below Detection Limit	Below Detection Limit
Detection Limit	0.01µg/g	0.01µg/g	0.01µg/g	0.01µg/g

Accuracy Standards

	T	2.0	2.5	3.0
• T Dimension Tolerance		±0.17	±0.20	±0.25
• A, B Tolerance		±0.5		

Standard Type

Part Number	1mm Increment		Panel Plate Thickness T
	A	B	
PACL	50-800	50-500	2.0
			2.5
			3.0

Hole Machined Type

Part Number	1mm Increment	Panel Plate Thickness T	1mm Increment		Screw Nominal Dia. P (Countersink)	
			F	G		
PACL	2H 4H 6H 8H	50-800	50-500	2.0	5-495 (2H Type)	3
				2.5	5-495 (2H, 4H Type)	4
				3.0	9-791 (2H, 4H Type)	4H, 6H Type
					9-395 (6H, 8H Type)	9-245 (8H Type)

Hole Machining Charge

Hole Type	Machining Charge of Screw Nominal Holes P (Countersink)
2H	
4H	
6H	
8H	

Standard Type Unit Price

Part Number	T	A	Unit Price				
			B				
			50-100	101-200	201-300	301-400	401-500
PACL	2.0	50-100	-	-	-	-	
		101-200	-	-	-	-	
		201-300	-	-	-	-	
		301-400	-	-	-	-	
		401-500	-	-	-	-	
		501-600	-	-	-	-	
		601-700	-	-	-	-	
PACL	2.5	50-100	-	-	-	-	
		101-200	-	-	-	-	
		201-300	-	-	-	-	
		301-400	-	-	-	-	
		401-500	-	-	-	-	
		501-600	-	-	-	-	
		601-700	-	-	-	-	
PACL	3.0	50-100	-	-	-	-	
		101-200	-	-	-	-	
		201-300	-	-	-	-	
		301-400	-	-	-	-	
		401-500	-	-	-	-	
		501-600	-	-	-	-	
		601-700	-	-	-	-	

⊕ The price of Hole Machined Type is found by adding the Standard Type unit price to the hole machining charge.

(Ex.) Part Number - A - B - T - F - G - Screw Nominal Dia. >>
 PACL2H - 500 - 400 - 2.0 - F240 - G160 - P3 >>
 (Standard Type Unit Price) + (Hole Machining Charge) = Hole Type Price



Ordering Example

Standard Type
 Part Number - A - B - T
 PACL - 600 - 400 - 2.0

Hole Machined Type
 Part Number - A - B - T - F - G - Screw Nominal Dia.
 PACL4H - 800 - 400 - 2.0 - F700 - G300 - P3