

Linear Guides for Heavy Load

Normal Clearance



Select C-VALUE Products for medium-accuracy positioning, medium/low load, and medium-to-low frequency drive application.

When you consider using C-VALUE Products, select an appropriate model after comparing the specifications with those of the existing products. PS P595, P599



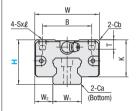
| | Ту | ре | | | | | |
|-------------|----------------|----------------|----------------|------------------------------|--|--|--|
| | 1 block | 2 blocks | L Dimension | MMaterial Hardness | | | |
| | Standard Grade | Standard Grade | Dilliension | III la diless | | | |
| Block | C-SXR | C-SX2R | Selectable | | | | |
| Standard | C-SXRL | C-SX2RL | Configurable | Rails / Blocks: Carbon Steel | | | |
| Wide Block | C-SXWT | C-SX2WT | Selectable | 58HRC~62HRC | | | |
| Tapped Hole | C-SXWTL | C-SX2WTL | Configurable | | | | |

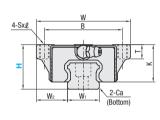
Heat Resistant Temperature: -20 $\sim 80^{\circ}\text{C}$

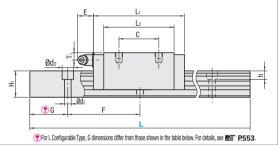
● For L Dimension Configurable Type, any L dim. on the Price List is not available. C-SXRL24-170 (Configurable): ()

C-SXRL24-160 (Selectable): X----Place order for C-SXR24-160 (Selectable)

The installation dimensions are same for the existing and C-VALUE Products (except for Rail Counterbored Hole dia. corresponding to H dim. 24).







- Precautions for Use

 This product is All Ball Type. Blocks are equipped with retainers to prevent balls from derailing. For how to handle the blocks, see
 ₹ P.547.

 Radial clearances and accuracies are not quaranteed if the blocks and rails are interchanged from the original set combinations.

 Thick grooves are provided on the datum planes of blocks and rails. Be sure to match the datum planes when using.

- This gives are private of the dualin planes or blocks and has be suite to mature the dualin planes when using.

 The accuracy of Linear Guides is guaranteed after securing the rail (after fastening screws on the rail and pushing it onto the datum plane).

 Minor bending of the rail will be adjusted after being secured and will not affect the performance.

- Others
 -Filled with Lithium soap based grease (Alvania Grease S2 by Showa Shell Sekiyu K.K).
 -Grease Fittings: Straight Type for H24 and Angled Type for H28 and H33.
 -Grease Fitting is screw-in type, and thus, can be repositioned.
 -For installation and maintenance of Linear Guides, see

| | | н | L | Block Dimension | | | | | | | | | | Guide Rail Dimension | | | | | | | | |
|------|--|----|-------------------|-----------------|----------------|----|----|-------|------------------|------|------|-----|----------------|----------------------|----------------|----------------|----------------|------|-------------------|-----------|----|----|
| Н | Туре | | | w | L ₁ | В | С | Sxℓ | L ₂ K | к | Т | Cb | Grease Fitting | | H ₁ | W ₁ | W ₂ | Ca | Counterbored Hole | F | G | |
| | | | | | | | | | | .`` | | | Mounting Hole | Е | T ₁ | •••• | ** ' | ***2 | Oa | d1xd2xh | • | • |
| | | 24 | 100~1480 (160) | 34 | 55.9 | 26 | 26 | M4x5 | 39.5 | 20.8 | 6.2 | 0.5 | M4x0.7 | 7 | 5.5 | 13 | 15 | 9.5 | 0.5 | 4.5x7.5x6 | 60 | 20 |
| , 10 | (1 block) (2 blocks) C-SXR C-SX2R | 28 | 100~1960 (160) | 42 | 66.7 | 32 | 32 | M5x5 | 46.7 | 23.4 | 7.2 | 0.5 | M6x1 | 14 | 4.5 | 16.5 | 20 | 11 | 0.5 | 6x9.5x8.5 | 60 | 20 |
| Stan | C-SXRL C-SX2RL | 33 | 100~1960 (220) | 48 | 80 | 35 | 35 | M6x6 | 59 | 27.2 | 8.15 | 1 | M6x1 | 14 | 4.5 | 20 | 23 | 12.5 | 0.9 | 7x11x9 | 60 | 20 |
| | | 42 | 120~1960 (280) | 60 | 95.3 | 40 | 40 | M8x8 | 69.3 | 35 | 8.5 | 1.0 | M6x1 | 14 | 8 | 23 | 28 | 16 | 1 | 9x14x12 | 80 | 20 |
| 충 | (1 block) (2 blocks) C-SXWT C-SX2WT C-SXWTL C-SX2WTL | 24 | 100~1480 (160) | 52 | 55.9 | 41 | 26 | M5x7 | 39.5 | 20.8 | 7 | - | M4x0.7 | 7 | 5.5 | 13 | 15 | 18.5 | 0.5 | 4.5x7.5x6 | 60 | 20 |
| e c. | | 28 | 100~1960 (160) | 59 | 66.7 | 49 | 32 | M6x9 | 46.7 | 23.4 | 9 | - | M6x1 | 14 | 4.5 | 16.5 | 20 | 19.5 | 0.5 | 6x9.5x8.5 | 60 | 20 |
| | | 33 | 100~1960 (220) | 73 | 80 | 60 | 35 | M8x10 | 59 | 27.2 | 10 | - | M6x1 | 14 | 4.5 | 20 | 23 | 25 | 0.9 | 7x11x9 | 60 | 20 |

- D Limension: Dimensions in () are for 2-Block Type.

 Both ends of the rail are evenly cut for L Dimension Configurable Type. G dim. resulting from this cutting process will become other than indicated on the above table. For details about how to calculate the applicable G dim., see

| Allowable Load Kgr=N×0.1097 | | | | | | | | | | | | |
|-----------------------------|---------------------------------------|------|---------|-----------|--------|----------|------------|------|--|--|--|--|
| | H Basic Load Rating C (Dynamic) Co kN | | Allowab | le Static | Moment | Mass | | | | | | |
| Н | | | MA | Мв | Мс | Bloc | Guide Rail | | | | | |
| | | | N·m N·m | | N∙m | Standard | Wide | kg/m | | | | |
| 24 | 4.9 | 9.7 | 48.4 | 48.4 | 75.7 | 0.13 | 0.17 | 1.32 | | | | |
| 28 | 7.7 | 14.1 | 81.9 | 81.9 | 150.4 | 0.18 | 0.24 | 2.28 | | | | |
| 33 | 10.6 | 19.7 | 141.2 | 141.2 | 240.8 | 0.3 | 0.44 | 3.17 | | | | |
| 42 | 15.5 | 28.1 | 239.9 | 239.9 | 414.8 | 0.77 | - | 4.54 | | | | |

Preload and Accuracy Standards B⊢

Normal Clearance Type

| Radial Clearance (µm) | | | | | | | |
|-----------------------|-------|--|--|--|--|--|--|
| H24 | -4~+4 | | | | | | |
| H28 | -5~+5 | | | | | | |
| H33 | -6~+6 | | | | | | |
| H42 | -7~+7 | | | | | | |

| Dimensional Accuracy (µm) | | | | | | |
|--|--------|--|--|--|--|--|
| Height H Tolerance | ±120 | | | | | |
| Variation of Height H | 40 | | | | | |
| Width W ₂ Tolerance | ±120 | | | | | |
| Variation of Width W2 | 40 | | | | | |
| Running Parallelism of Plane C against Plane A | See | | | | | |
| Running Parallelism of Plane D against Plane B | P.547. | | | | | |

