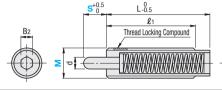
Spring Plungers

With Hex Socket Hole / Hex Nose

Features: As it can be fixed with a hex wrench from the top, no dedicated wrench is required.

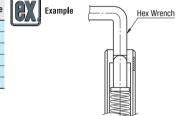


Туре		Body			Pin	Spring	Operating	
	Material M	Hardness	S Surface Treatment	™ Material	Hardness	S Surface Treatment	M Material	Temperature
PJLH (Light Load)	S45C	29~35HRC	Black Oxide	S45C	57~63HRC (Carburized)	Trivalent Chromate	SWP-B	-30~80°C



- Thread Locking Treatment is where anaerobic thread locking compound in micro capsules is used to retain the threads. Once parts have been loosened, adhesion is lost. Use an anaerobic thread locking compound when reassembling.
- The thread locking is most effective by leaving the parts for 72 hours or more in 25°C. It should be noted if the parts are left for short period of time and in low temperature, the thread locking compound will be less-effective.
- Do not use the rear hex socket at the time of mounting or removal.

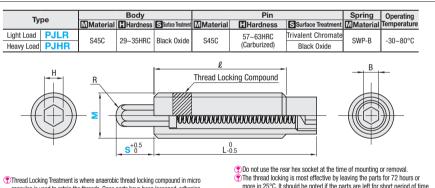
Part Number		s	d	ℓ1		B ₁	B ₂	For Light L	Linit Dring		
Type	M	3	u	L1	_	Di	D 2	min.	max.	Unit Price	
PJLH	8	3	3	25	25	2.5	3	5.8 (0.6)	9.8 {1.0}		
		5						2.7 {0.3}	9.8 {1.0}		
	10	5	4	30	34	3	4	5.8 (0.6)	14.7 {1.5}		
		10			38			2.6 (0.3)	14.7 {1.5}		
	12	5	5	35	35	4	5	5.6 (0.6)	14.7 {1.5}		
		10	3	33	40			3.0 {0.3}	19.7 {2.0}		
	kgf=Nx0.101972										





Features: The hex shape of pin allow this spring plunger to be installed with socket wrenches or spanners, without any dedicated wrenches.





Thread Locking Treatment is where anaerobic thread locking compound in micro capsules is used to retain the threads. Once parts have been loosened, adhesion is lost. Use an anaerobic thread locking compound when reassembling.

The thread locking is most effective by leaving the parts for 72 hours or more in 25°C. It should be noted if the parts are left for short period of time and in low temperature, the thread locking compound will be less-effective.

Part Number			M x Pitch (Coarse)	н	R	l	L	В	Light Load		Heavy Load		
Turno		S							Load N {kgf}				Unit Price
Туре	М		(Odarse)						min.	max.	min.	max.	
	10	5	10x1.5	4	2.2	30	30	3	5.9 {0.6}	14.7 {1.5}	8.8 (0.9)	49.0 (5.0)	
		10					43		2.9 {0.3}	14.7 {1.5}	7.8 {0.8}	49.0 (5.0)	
	12	5	12x1.75	5	2.9	35	30	4	5.9 {0.6}	14.7 {1.5}	18.6 (1.9)	49.0 (5.0)	
PJLR PJHR		10					43		2.9 (0.3)	19.6 (2.0)	7.8 {0.8}	49.0 (5.0)	
		15					51		2.9 {0.3}	19.6 {2.0}	4.9 (0.5)	49.0 (5.0)	
		10	16x2.0	7	4.1		60	5	5.9 {0.6}	39.2 {4.0}	12.7 (1.3)	78.5 {8.0}	
	16	15					60		3.9 {0.4}	39.2 {4.0}	12.7 (1.3)	78.5 {8.0}	
		20					85		4.9 {0.5}	39.2 {4.0}	9.8 {1.0}	78.5 {8.0}	



Part Number PJHR 10

kaf=Nx0.101972