

# Disc Couplings

## High Rigidity (O.D. 65), Keyless Clamping



The stainless discs of this product have sharp edges that may cause injuries. Use of thick protective gloves is recommended.

For Servo Motors

**Features:** The Keyless Clamping Type covers high torque of up to 80N · m.

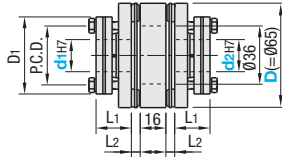
### For Servo Motors



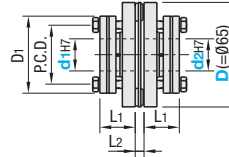
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### Both Sides Keyless Clamping

**CPSWN** (Double Disc)  
**CPAWN**

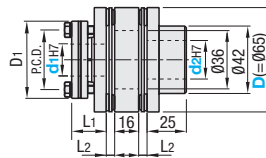


**CPSHN** (Single Disc)  
**CPAHN**

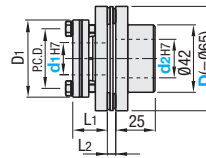


### One Side Keyless Clamping, One Side Keywayed Bore

**CPSWMK** (Double Disc)



**CPSHMK** (Single Disc)



- ① The coupling with Ø35mm bore diameter conforms to servo motor shaft tolerance of 0.035<sup>mm</sup>.
- ② Tolerances for d1 and d2 are values before slit machining.
- ③ The lateral, angular, and axial misalignment values shown are for each occurring individually. When multiple misalignments are occurring simultaneously, the allowable maximum value of each will be reduced to 1/2.
- ④ Shipped after center-aligned and assembled.
- ⑤ For the selection criteria and alignment procedures, see **P1061**.
- ⑥ Keyless clamping flange has two screw holes for removal.
- ⑦ For the couplings with Ø20 or larger bores, the locking screw holes have integrated removal screw holes. Use M6 screws into the screw holes for removal.
- ⑧ For installation and removal of Keyless Clamping Type couplings, see **P1079**.

Type		Disc Type	Main Body		Disc	Accessory
Both Sides Keyless Clamping	One Side Keyless Clamping, One Side Keywayed Bore		Material	Surface Treatment		
CPSWN	CPSWMK	Double	S45C	-	SUS301CSP	Locking Screw Set Screw
CPSHN	CPSHMK	Single	-	-	-	
CPAWN	-	Double	Aluminum	Clear Anodize	-	-
CPAHN	-	Single	-	-	-	-

Part Number		d1, d2 (Keywayed bores are available up to Ø25)	d1, d2	L1	L2	D1	P.C.D.	Locking Screw (Keyless Clamping)		Unit Price		
Type	D							Size	Tightening Torque (N · m)	CPSWN	CPAWN	CPSWMK
Double Disc Type Both Sides Keyless Clamping <b>CPSWN</b> (S45C) <b>CPAWN</b> (Aluminum)	65	15 16 * 17 18 * 19 20 22 24 25 30 35	15	26.5	5.5 (S45C)	41	29 30 32	M5x25	6			
			17									
			18, 19									
			20, 22									
			24, 25	22	5.0 (Aluminum)	41	29 30 32	M5x22	6			
			30									
			35									
			35									

Part Number		d1, d2 (Keywayed bores are available up to Ø25)	d1, d2	L1	L2	D1	P.C.D.	Locking Screw (Keyless Clamping)		Unit Price		
Type	D							Size	Tightening Torque (N · m)	CPSHN	CPAHN	CPSHMK
Single Disc Type Both Sides Keyless Clamping <b>CPSHN</b> (S45C) <b>CPAHN</b> (Aluminum)	65	15 16 * 17 18 * 19 20 22 24 25 30 35	15	26.5	5.5 (S45C)	41	29 30 32	M5x25	6			
			17									
			18, 19									
			20, 22									
			24, 25	22	5.0 (Aluminum)	41	29 30 32	M5x22	6			
			30									
			35									
			35									

### Double Disc Type

Part Number	d1, d2	Allowable Torque (N · m)	Angular Misalignment (°)	Lateral Misalignment (mm)	Static Torsional Spring Constant (N · m/rad)	Max. Rotational Speed (r/min)	Moment of Inertia (kg · m <sup>2</sup> )	Allowable Misalignment (mm)	Component Factor	Mass (g)
CPSWN	15-19	60	0.6	0.2	58000	8000	6.53x10 <sup>-4</sup>	±0.6	1.5	984
	20-35	80								
	15, 16, 18, 20	20								
CPAWN	20-35	40			47000		2.33x10 <sup>-4</sup>		351	
CPSWMK	15-35	60			58000		5.70x10 <sup>-4</sup>		934	

① Static torsional spring constant, inertia moment, and mass values are for cases of maximum shaft diameter.

### Single Disc Type

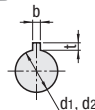
Part Number	d1, d2	Allowable Torque (N · m)	Angular Misalignment (°)	Static Torsional Spring Constant (N · m/rad)	Max. Rotational Speed (r/min)	Moment of Inertia (kg · m <sup>2</sup> )	Allowable Misalignment (mm)	Component Factor	Mass (g)
CPSHN	15-19	60	0.6	120000	8000	4.53x10 <sup>-4</sup>	±0.3	1.5	695
	20-35	80							
	15, 16, 18, 20	20							
CPAHN	20-35	40		98000		1.61x10 <sup>-4</sup>		248	
CPSHMK	15-35	60		120000		3.70x10 <sup>-4</sup>		645	

① Single Disc Type cannot tolerate lateral misalignment.



Ordering Example  
Part Number - Shaft Bore Dia. d1 - Shaft Bore Dia. d2  
**CPSWN65** - 35 - 20

### Keyway Dimension



Shaft Bore Dia. d1, d2	b		t		Key Nominal Dim. b x h	Set Screw Size	Tightening Torque (N · m)
	Reference Dia.	Tolerance	Reference Dia.	Tolerance			
15, 16, 17	5	±0.015	2.3	+0.1	5x5	M4	1.7
18, 19, 20, 22	6	±0.015	2.8	0	6x6	M5	4
24, 25	8	±0.018	3.3	+0.2 0	8x7	M6	7