## Linear Guides for Medium Load - Stainless Steel

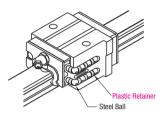
With Plastic Retainers, Interchangeable, Light Preload

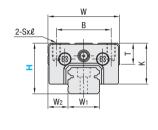
Features: Linear Guides with Plastic Retainers prevent contact between balls and result in low noise levels under high-speed operation.

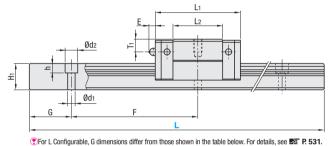


| M Material  | Ту      | ре       | Block | Rail   | L<br>Dimension |  |
|---|---------|----------|-------|--------|----------------|--|
| ■ Hardness  | 1 block | 2 blocks | BIOCK | naii   |                |  |
| Stainless Steel<br>(SUS440C Equivalent)<br>57HRC~ | SSVRZ   | SSV2RZ   | SSVRB | SSRZL  | Selectable     |  |
|   | SSVRLZ  | SSV2RLZ  | SSVRD | SSRZLF | Configurable   |  |

Heat Resistant Temperature: 0 ~ 50°C







- Precautions for Use

  Blocks are equipped with retainers to prevent balls from falling off. For how to handle the blocks, see № P. 525.

  For Interchangeable, Light Preload Type, rails and blocks can be interchanged.

  Straight grows are provided on datum planes. Be sure to match the datum lines when using.

  Rails cannot be connected end to end.

- Rails cannot be connected end to end.
  The accuracy of Linear Guides is guaranteed after mounting the rail (after fastening screws on the rail and pushing it onto the datum plane).
  Minor bending of the rail will be adjusted after being mounted and will not affect the

- Others

   Filled with Lithium soap based grease (Alvania Grease S2 by Showa Shell Sekiyu K.K).

   Grease Fittings: Straight Type for H24 and Angled Type for H28 and H33.

   Grease Fitting is screw-in type, and thus, can be repositioned.

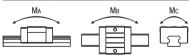
   For Operating Life Calculation, see ▼ P. 527

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- mol/fa\_soft.html.

| Part Number     |                   |    | Block Dimension   |    |      |     |       |      |      |                | Guide Rail Dimension |    |                |                |                |                   |           |    |    |
|-----------------|-------------------|----|-------------------|----|------|-----|-------|------|------|----------------|----------------------|----|----------------|----------------|----------------|-------------------|-----------|----|----|
| Туре            |                   | L  | w                 | La | В    | Sxl | 1.0   | V    | -    | Grease Fitting |                      |    | H <sub>1</sub> | W <sub>1</sub> | W <sub>2</sub> | Counterbored Hole | -         | G  |    |
| 1 block         | 2 blocks          | п  |                   | VV | L1   | В   | D SXE | L2   | , r  | '              | Mounting Hole        | Е  | T <sub>1</sub> | יוח יוח        | VV1            | W2                | d1×d2×h   | г  | Г  |
| SSVRZ<br>SSVRLZ | SSV2RZ<br>SSV2RLZ | 24 | 100~1480<br>(160) | 34 | 40.4 | 26  | M4x6  | 23.6 | 19.4 | 10             | Ø3                   | 3  | 6              | 12.5           | 15             | 9.5               | 3.5x6x4.5 | 60 | 20 |
| (Block)         | (Rail)            | 28 | 160~1480<br>(220) | 42 | 47.2 | 32  | M5x7  | 30   | 22   | 12             | M6xP0.75             | 11 | 5.5            | 15.5           | 20             | 11                | 6x9.5x8.5 | 60 | 20 |
| SSVRB           | SSRZL<br>SSRZLF   | 33 | 160~1480<br>(220) | 48 | 59.6 | 35  | M6x9  | 38   | 26   | 12             | M6xP0.75             | 11 | 7              | 18             | 23             | 12.5              | 7x11x9    | 60 | 20 |

L Dimension: Dimensions in ( ) are for 2-Block Type.

|    |                   |                   |                       |                       |           |             | kgf=Nx0.101972     |  |
|----|-------------------|-------------------|-----------------------|-----------------------|-----------|-------------|--------------------|--|
|    | Basic Loa         | ad Rating         | Allowab               | le Static             | Moment    | Mass        |                    |  |
| Н  | C (Dynamic)<br>kN | Co (Static)<br>kN | M <sub>A</sub><br>N·m | M <sub>B</sub><br>N∙m | Mc<br>N·m | Block<br>kg | Guide Rail<br>kg/m |  |
| 24 | 4.9               | 7.8               | 21                    | 18                    | 39        | 0.14        | 1.4                |  |
| 28 | 7.25              | 11.8              | 40                    | 34                    | 80        | 0.19        | 2.3                |  |
| 33 | 12.7              | 20.8              | 96                    | 81                    | 164       | 0.34        | 3.1                |  |



## Preload and Accuracy Standards

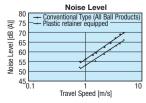


## Interchangeable, Light Preload Type

| Radial Clearance (µm) |      |  |  |  |  |  |  |
|-----------------------|------|--|--|--|--|--|--|
| H24, 28               | -4~0 |  |  |  |  |  |  |
| H33                   | -5~0 |  |  |  |  |  |  |

| Dimensional Accuracy (µm)                      | Interchangeable   |
|--|-------------------|
| Height H Tolerance                             | ±20               |
| Pair Variation of Height H                     | 15                |
| Width W <sub>2</sub> Tolerance                 | ±30               |
| Pair Variation of Width W2                     | 25                |
| Running Parallelism of Plane C against Plane A | See <b>P. 525</b> |
| Running Parallelism of Plane D against Plane B | See P. 525        |

Features of Plastic Retainers: Low noise levels and improved sound quality



- Lack of mutual contact between balls results in low noise levels and improved sound quality.
   Since there is no mutual contact abrasion between the balls, particle generation is less than those of conventional products.