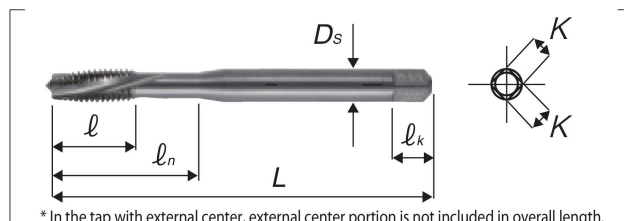


SUXSL

X Series Spiral Fluted Taps for Stainless Steels, Through Hole Use (with LH spiral flutes)



Segment : 1S



* In the tap with external center, external center portion is not included in overall length.

Applying the blanks of high toughness and high accuracy, SUXSL, spiral fluted taps for stainless steels, through hole use (with LH spiral flutes), derive the maximum performance from high facility machining centers and high precision toolings. Use with special toolings is recommended.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M6x1	○	SUXQ6.0ML	5P	P2	80	15	30	6	4.9	8	3	g
M8x1.25	○	SUXR8.0NL	5P	P3	90	19	35	8	6.2	9	3	g
M8x1	○	SUXR8.0ML	5P	P3	90	15	35	8	6.2	9	3	g
M10x1.5	○	SUXR010OL	5P	P3	100	23	39	10	8	11	3	g
M10x1.25	○	SUXR010NL	5P	P3	100	19	39	10	8	11	3	g
M10x1	○	SUXR010ML	5P	P3	100	15	39	10	8	11	3	g
M12x1.75	○	SUXS012PL	5P	P4	110	26	45	12	9	12	3	g
M12x1.5	○	SUXS012OL	5P	P4	110	23	45	12	9	12	3	g
M12x1.25	○	SUXS012NL	5P	P4	110	19	45	12	9	12	3	g

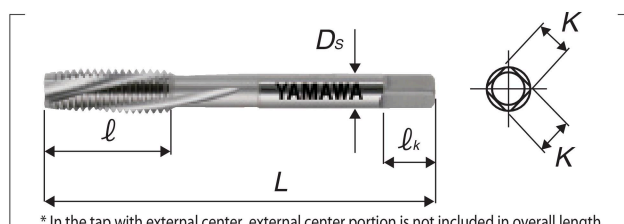
The products having *mark in the stock column will be available as long as they last.

ZET-P

Spiral Fluted Taps for Titanium Alloys, Through Hole Use (with LH spiral flutes)



Segment : 1T



* In the tap with external center, external center portion is not included in overall length.

ZET-P is suitable for titanium alloys which, having titanium as the main component, are tough, light, and heat resistant.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M3x0.5	○	ZETPMR3.0G	5P	P3	46	9	14	4	3.2	6	3	c
	○*	ZETPR3.0G				11	18					
M4x0.7	○	ZETPMR4.0I	5P	P3	52	11	17	5	4	7	3	c
	○*	ZETPR4.0I				13	20					
M5x0.8	○	ZETPMR5.0K	5P	P3	60	13	22	5.5	4.5	7	3	c
	○*	ZETPR5.0K				16	25					
M6x1	○	ZETPMR6.0M	5P	P3	62	15	26	6	4.5	7	3	c
	○*	ZETPR6.0M				19	28					
M8x1.25	○	ZETPMS8.0N	5P	P4	70	19	-	6.2	5	8	3	e
	○*	ZETPS8.0N				22	-					
M10x1.5	○	ZETPMS010O	5P	P4	75	23	-	7	5.5	8	3	e
	○*	ZETPS010O				24	-					
M10x1.25	△	ZETPMS010N	5P	P4	75	23	-	7	5.5	8	3	e

The products having *mark in the stock column will be available as long as they last.