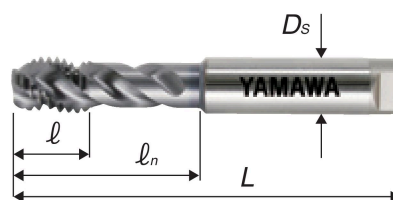


HFIHS

For Ultra Fast Tapping, Vertical Use for Carbon Steels and Alloy Steels



Segment: 1D



* In the tap with external center, external center portion is not included in overall length.

Applicable for ultra high speed tapping. Having internal coolant, HFIHS are suitable for carbon steels and alloy tool steels, blind hole use. Vertical tapping use.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Metric Threads												
M6×1	○	HFIHSS6.0M	2.5P	P4	62	11	27	6	-	-	3	k
M8×1.25	○	HFIHSS8.0N	2.5P	P4	70	12	-	8	-	-	3	m
M10×1.5	○	HFIHSS0100	2.5P	P4	75	13	-	10	-	-	3	m
M10×1.25	○	HFIHSS010N	2.5P	P4	75	12	-	10	-	-	3	m
M12×1.75	○	HFIHSS012P	2.5P	P4	82	15	-	12	-	-	3	m
M12×1.5	○	HFIHSS012O	2.5P	P4	82	14	-	12	-	-	3	m
M12×1.25	○	HFIHSS012N	2.5P	P4	82	14	-	12	-	-	3	m
M14×1.5	○	HFIHSS014O	2.5P	P4	88	14	-	12	-	-	3	m
M16×1.5	○	HFIHSS016O	2.5P	P4	95	14	-	16	-	-	3	m
M18×1.5	○	HFIHSS018O	2.5P	P4	100	14	-	16	-	-	4	m
M20×1.5	○	HFIHST020O	2.5P	P5	105	14	-	16	-	-	4	m

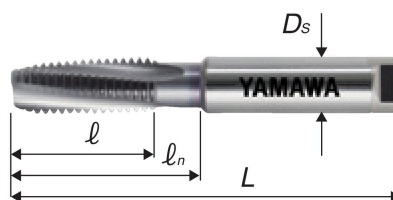
The products having *mark in the stock column will be available as long as they last.

HFISP

For Ultra Fast Tapping, Horizontal Use for Carbon Steels and Alloy Steels



Segment: 1D



* In the tap with external center, external center portion is not included in overall length.

Applicable for ultra high speed tapping. Having internal coolant, HFISP are suitable for carbon steels and alloy tool steels, blind hole use. Horizontal tapping use.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Metric Threads												
M6×1	○	HFISPS6.0M	2.5P	P4	62	19	27	6	-	-	3	k
M8×1.25	○	HFISPS8.0N	2.5P	P4	70	22	-	8	-	-	3	m
M10×1.5	○	HFISPS0100	2.5P	P4	75	24	-	10	-	-	3	m
M10×1.25	○	HFISPS010N	2.5P	P4	75	24	-	10	-	-	3	m
M12×1.75	○	HFISPS012P	2.5P	P4	82	29	-	12	-	-	3	m
M12×1.5	○	HFISPS012O	2.5P	P4	82	29	-	12	-	-	3	m
M12×1.25	○	HFISPS012N	2.5P	P4	82	29	-	12	-	-	3	m
M14×1.5	○	HFISPS014O	2.5P	P4	88	30	-	12	-	-	3	m
M16×1.5	○	HFISPS016O	2.5P	P4	95	32	-	16	-	-	3	m
M18×1.5	○	HFISPS018O	2.5P	P4	100	37	-	16	-	-	4	m
M20×1.5	○	HFISPT020O	2.5P	P5	105	37	-	16	-	-	4	m

The products having *mark in the stock column will be available as long as they last.