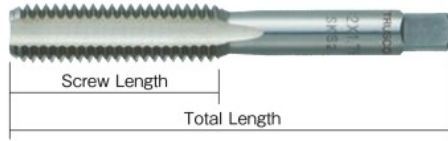


Prices displayed include 8% tax.

TRUSCO  
  
**Stock 38,650 Items**

## Hand Tap (for metric thread screw)

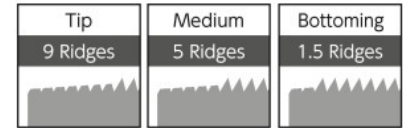
**Com Drawing**  
  
**Surface Treatment Non-coat**



T-HT Series

- Features**
- Used to make threaded holes and to clean them out.
  - For repairing and manufacturing ridge.
- Use**
- Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Metric Thread Screw
- Materials**
- Low-Alloy Steel (SKS)
- Origin**
- Japan

**Warning**  
 •Cannot be used for stainless steel materials.



For nominal dimension M22 to M30, see the next page

Order Unit: 1 Piece

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Tip	Precision	Nominal Dimension	Pitch (mm)	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	SPQ (piece)
440-9931	T-HT2X0.4-1	¥ 349	¥ 430	Tip	JIS Class 3	M2	0.40	15.0	40	3.0	2.5	1.60	10
440-9949	T-HT2X0.4-2	¥ 349	¥ 430	Medium	JIS Class 3	M2	0.40	15.0	40	3.0	2.5	1.60	10
440-9957	T-HT2X0.4-3	¥ 349	¥ 430	Bottoming	JIS Class 3	M2	0.40	15.0	40	3.0	2.5	1.60	10
440-9965	T-HT2.6X0.45-1	¥ 349	¥ 430	Tip	JIS Class 3	M2.6	0.45	16.0	44	3.0	2.5	2.15	10
440-9973	T-HT2.6X0.45-2	¥ 349	¥ 430	Medium	JIS Class 3	M2.6	0.45	16.0	44	3.0	2.5	2.15	10
440-9981	T-HT2.6X0.45-3	¥ 349	¥ 430	Bottoming	JIS Class 3	M2.6	0.45	16.0	44	3.0	2.5	2.15	10
365-6501	T-HT3X0.5-1	¥ 275	¥ 340	Tip	JIS Class 3	M3	0.50	18.0	46	4.0	3.2	2.50	10
365-6519	T-HT3X0.5-2	¥ 275	¥ 340	Medium	JIS Class 3	M3	0.50	18.0	46	4.0	3.2	2.50	10
365-6527	T-HT3X0.5-3	¥ 275	¥ 340	Bottoming	JIS Class 3	M3	0.50	18.0	46	4.0	3.2	2.50	10
365-6543	T-HT4X0.7-1	¥ 275	¥ 340	Tip	JIS Class 3	M4	0.70	20.0	52	5.0	4.0	3.30	10
365-6551	T-HT4X0.7-2	¥ 275	¥ 340	Medium	JIS Class 3	M4	0.70	20.0	52	5.0	4.0	3.30	10
365-6560	T-HT4X0.7-3	¥ 275	¥ 340	Bottoming	JIS Class 3	M4	0.70	20.0	52	5.0	4.0	3.30	10
365-6586	T-HT5X0.8-1	¥ 300	¥ 370	Tip	JIS Class 3	M5	0.80	22.0	60	5.5	4.5	4.20	10
365-6594	T-HT5X0.8-2	¥ 300	¥ 370	Medium	JIS Class 3	M5	0.80	22.0	60	5.5	4.5	4.20	10
365-6608	T-HT5X0.8-3	¥ 300	¥ 370	Bottoming	JIS Class 3	M5	0.80	22.0	60	5.5	4.5	4.20	10
365-6624	T-HT6X1.0-1	¥ 324	¥ 400	Tip	JIS Class 3	M6	1.00	24.0	62	6.0	4.5	5.00	10
365-6632	T-HT6X1.0-2	¥ 324	¥ 400	Medium	JIS Class 3	M6	1.00	24.0	62	6.0	4.5	5.00	10
365-6641	T-HT6X1.0-3	¥ 324	¥ 400	Bottoming	JIS Class 3	M6	1.00	24.0	62	6.0	4.5	5.00	10
365-6667	T-HT8X1.25-1	¥ 559	¥ 690	Tip	JIS Class 3	M8	1.25	30.0	70	6.2	5.0	6.75	10
365-6675	T-HT8X1.25-2	¥ 559	¥ 690	Medium	JIS Class 3	M8	1.25	30.0	70	6.2	5.0	6.75	10
365-6683	T-HT8X1.25-3	¥ 559	¥ 690	Bottoming	JIS Class 3	M8	1.25	30.0	70	6.2	5.0	6.75	10
440-9990	T-HT10X1.25-1	¥ 900	¥1,110	Tip	JIS Class 3	M10	1.25	32.0	75	7.0	5.5	8.75	10
441-5469	T-HT10X1.25-2	¥ 900	¥1,110	Medium	JIS Class 3	M10	1.25	32.0	75	7.0	5.5	8.75	10
441-5477	T-HT10X1.25-3	¥ 900	¥1,110	Bottoming	JIS Class 3	M10	1.25	32.0	75	7.0	5.5	8.75	10
365-6349	T-HT10X1.5-1	¥ 713	¥ 880	Tip	JIS Class 3	M10	1.50	32.0	75	7.0	5.5	8.50	10
365-6357	T-HT10X1.5-2	¥ 713	¥ 880	Medium	JIS Class 3	M10	1.50	32.0	75	7.0	5.5	8.50	10
365-6365	T-HT10X1.5-3	¥ 713	¥ 880	Bottoming	JIS Class 3	M10	1.50	32.0	75	7.0	5.5	8.50	10
854-9581	T-HT12X1.25-1	¥1,515	¥1,870	Tip	JIS Class 3	M12	1.25	29.0	80	8.5	6.5	10.75	1
854-9582	T-HT12X1.25-2	¥1,515	¥1,870	Medium	JIS Class 3	M12	1.25	29.0	80	8.5	6.5	10.75	1
854-9583	T-HT12X1.25-3	¥1,515	¥1,870	Bottoming	JIS Class 3	M12	1.25	29.0	80	8.5	6.5	10.75	1
441-5485	T-HT12X1.5-1	¥1,353	¥1,670	Tip	JIS Class 3	M12	1.50	38.0	82	8.5	6.5	10.50	10
441-5493	T-HT12X1.5-2	¥1,353	¥1,670	Medium	JIS Class 3	M12	1.50	38.0	82	8.5	6.5	10.50	10
441-5507	T-HT12X1.5-3	¥1,353	¥1,670	Bottoming	JIS Class 3	M12	1.50	38.0	82	8.5	6.5	10.50	10
365-6381	T-HT12X1.75-1	¥ 932	¥1,150	Tip	JIS Class 3	M12	1.75	38.0	82	8.5	6.5	10.25	10
365-6390	T-HT12X1.75-2	¥ 932	¥1,150	Medium	JIS Class 3	M12	1.75	38.0	82	8.5	6.5	10.25	10
365-6403	T-HT12X1.75-3	¥ 932	¥1,150	Bottoming	JIS Class 3	M12	1.75	38.0	82	8.5	6.5	10.25	10
854-9585	T-HT14X1.5-1	¥1,960	¥2,420	Tip	JIS Class 3	M14	1.50	30.0	88	10.5	8.0	12.50	1
854-9586	T-HT14X1.5-2	¥1,960	¥2,420	Medium	JIS Class 3	M14	1.50	30.0	88	10.5	8.0	12.50	1
854-9587	T-HT14X1.5-3	¥1,960	¥2,420	Bottoming	JIS Class 3	M14	1.50	30.0	88	10.5	8.0	12.50	1
365-6420	T-HT14X2.0-1	¥1,247	¥1,540	Tip	JIS Class 3	M14	2.00	42.0	88	10.5	8.0	12.00	10
365-6438	T-HT14X2.0-2	¥1,247	¥1,540	Medium	JIS Class 3	M14	2.00	42.0	88	10.5	8.0	12.00	10
365-6446	T-HT14X2.0-3	¥1,247	¥1,540	Bottoming	JIS Class 3	M14	2.00	42.0	88	10.5	8.0	12.00	10
854-9589	T-HT16X1.5-1	¥2,325	¥2,870	Tip	JIS Class 3	M16	1.50	32.0	95	12.5	10.0	14.50	1
854-9590	T-HT16X1.5-2	¥2,325	¥2,870	Medium	JIS Class 3	M16	1.50	32.0	95	12.5	10.0	14.50	1
854-9591	T-HT16X1.5-3	¥2,325	¥2,870	Bottoming	JIS Class 3	M16	1.50	32.0	95	12.5	10.0	14.50	1
365-6462	T-HT16X2.0-1	¥1,523	¥1,880	Tip	JIS Class 3	M16	2.00	45.0	95	12.5	10.0	14.00	10
365-6471	T-HT16X2.0-2	¥1,523	¥1,880	Medium	JIS Class 3	M16	2.00	45.0	95	12.5	10.0	14.00	10
365-6489	T-HT16X2.0-3	¥1,523	¥1,880	Bottoming	JIS Class 3	M16	2.00	45.0	95	12.5	10.0	14.00	10
854-9593	T-HT18X1.5-1	¥3,783	¥4,670	Tip	JIS Class 3	M18	1.50	37.0	100	14.0	11.0	16.50	1
854-9594	T-HT18X1.5-2	¥3,783	¥4,670	Medium	JIS Class 3	M18	1.50	37.0	100	14.0	11.0	16.50	1
854-9595	T-HT18X1.5-3	¥3,783	¥4,670	Bottoming	JIS Class 3	M18	1.50	37.0	100	14.0	11.0	16.50	1
768-1747	T-HT18X2.5-1	¥3,467	¥4,280	Tip	JIS Class 3	M18	2.50	37.0	100	14.0	11.0	15.50	1
768-1755	T-HT18X2.5-2	¥3,467	¥4,280	Medium	JIS Class 3	M18	2.50	37.0	100	14.0	11.0	15.50	1
768-1763	T-HT18X2.5-3	¥3,467	¥4,280	Bottoming	JIS Class 3	M18	2.50	37.0	100	14.0	11.0	15.50	1
854-9605	T-HT20X1.5-1	¥4,730	¥5,840	Tip	JIS Class 3	M20	1.50	37.0	105	15.0	12.0	18.50	1
854-9606	T-HT20X1.5-2	¥4,730	¥5,840	Medium	JIS Class 3	M20	1.50	37.0	105	15.0	12.0	18.50	1
854-9607	T-HT20X1.5-3	¥4,730	¥5,840	Bottoming	JIS Class 3	M20	1.50	37.0	105	15.0	12.0	18.50	1
768-1771	T-HT20X2.5-1	¥4,026	¥4,970	Tip	JIS Class 3	M20	2.50	37.0	105	15.0	12.0	17.50	1
768-1780	T-HT20X2.5-2	¥4,026	¥4,970	Medium	JIS Class 3	M20	2.50	37.0	105	15.0	12.0	17.50	1
768-1798	T-HT20X2.5-3	¥4,026	¥4,970	Bottoming	JIS Class 3	M20	2.50	37.0	105	15.0	12.0	17.50	1

Contact us:0120-509-849 <http://www.orange-book.com/>

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

Screw

For other cutting tools, see p. 1-805 to 1006