

# Step Drills (straight shank type)

Stock 248 Items

Prices displayed include 8% tax.

TRUSCO  
  
**Stock 38,650 Items**

## "Nice Mighty Step Drill" (2 blades)

Com Drawing



- Features**
- The surface is treated with black dye to prevent the blade from rusting.
  - Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work material: Iron/copper plate (up to 2mm), aluminum plate/wood/resin (3 to 4mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Black Dye
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan



Cutting Oil (accessory)

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	Weight (g)
138-4481	NMS-21	¥ 5,500	¥ 6,790	5	9	10	5, 7, 9, 11, 13, 15, 17, 19, 21	70
138-4503	NMS-24	¥ 6,359	¥ 7,850	4	10	10	6, 8, 10, 12, 14, 16, 18, 20, 22, 24 (with safety stopper)	120
138-4520	NMS-25	¥ 7,995	¥ 9,870	4	11	10	5, 7, 9, 11, 13, 15, 17, 19, 21, 23, 25	80
174-9528	NMS-27	¥ 9,550	¥ 11,790	4	12	10	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 27	105
138-4546	NMS-35	¥ 10,296	¥ 12,710	3	13	10	5, 13, 15, 17, 19, 21, 23, 25, 27, 29, 31, 33, 35 (with safety stopper)	203

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## "Nice Mighty Hexagonal Shaft Adapter" (for Nice Mighty Step Drill Φ10 shank)

Com Drawing



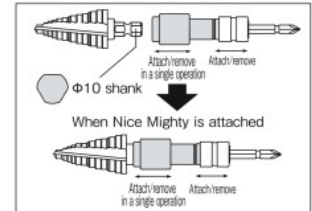
TNM-HEX

- Features**
- The Nice Mighty Step Drill (Φ10 shank) can be replaced with a hexagonal shaft (6.35mm) in a single operation.
  - The adapter on the hexagonal shaft side uses a commercial screwdriver bit.

- Use**
- Electric drill.
- Materials**
- Carbon Steel
- Accessories**
- Screwdriver bit
- Origin**
- Japan

Compatible Nice Mighty (a list of Φ10 shank)

NMS-21	NMS-21G	NMS-28EG
NMS-24	NMS-24G	NMS-33EG
NMS-25	NMS-25G	NMS-34EG
NMS-27	NMS-27G	3S-NMS-27G
NMS-35	NMS-35G	3S-NMS-28G
-	-	3S-NMS-33G
-	-	3S-NMS-34G



Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length (mm)	Shank Diameter (mm)	SPQ (piece)	Weight (g)
391-1632	TNM-HEX	¥ 3,321	¥ 4,100	107	6.35	12	115

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## "SDS One-touch Adapter" (for Nice Mighty Step Drill Φ10 shank)

Com Drawing

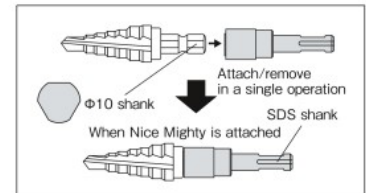


TNM-SDS

- Features**
- The Φ10 shank of the Nice Mighty Step Drill can be replaced with an SDS shank in a single operation.
- Use**
- SDS shank chuck drill.
- Materials**
- Carbon Steel
- Origin**
- Japan

Compatible Nice Mighty (a list of Φ10 shank)

NMS-21	NMS-21G	NMS-28EG
NMS-24	NMS-24G	NMS-33EG
NMS-25	NMS-25G	NMS-34EG
NMS-27	NMS-27G	3S-NMS-27G
NMS-35	NMS-35G	3S-NMS-28G
-	-	3S-NMS-33G
-	-	3S-NMS-34G



Order Unit: 1 Piece

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Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length (mm)	Shank	SPQ (piece)	Weight (g)
256-5501	TNM-SDS	¥ 2,722	¥ 3,360	86.5	SDSplus	10	90

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## Extension Bar (for Nice Mighty Step Drill Φ10 shank)

Com Drawing



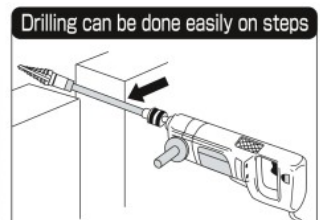
TNM-350

- Features**
- Drilling can be done easily while standing even in narrow spaces.
  - The Nice Mighty Step Drill (Φ10 shank) can be extended.
  - Can be installed in a single operation without a set screw.

- Use**
- 100V electric drill.
- Materials**
- Carbon Steel
- Origin**
- Japan

Compatible Nice Mighty (a list of Φ10 shank)

NMS-21	NMS-21G	NMS-28EG
NMS-24	NMS-24G	NMS-33EG
NMS-25	NMS-25G	NMS-34EG
NMS-27	NMS-27G	3S-NMS-27G
NMS-35	NMS-35G	3S-NMS-28G
-	-	3S-NMS-33G
-	-	3S-NMS-34G



Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length (mm)	Shank Diameter (mm)	SPQ (piece)	Weight (g)
256-5595	TNM-350	¥ 5,929	¥ 7,320	350	12	10	355
256-5609	TNM-550	¥ 5,929	¥ 7,320	550	12	10	535

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