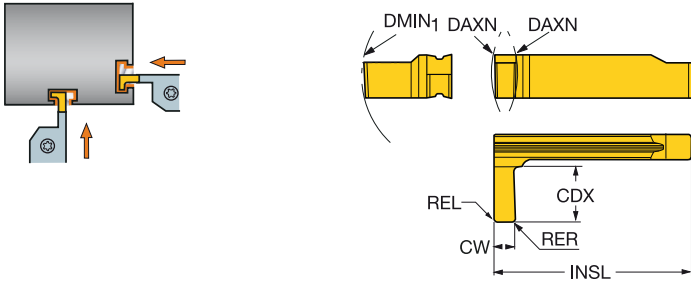


CoroCut® 1-2 insert for grooving

Grooving



SSC	CW	REL	RER	CDX	DMIN ₁	DAXN	Ordering code	P	M	K	N	S	Dimensions, mm, inch		
								1115	1115	1115	1115	1115	AN	INSL	
HX	2.0	0.2	0.2	4.0	44.0	104	R/LG123H1-0200-0002-GS	☆	☆	☆	☆	☆	7°	25.5	
	.079	.007	.007	.157	1.732	4.094								1.005	
	3.0	0.2	0.2	5.0	44.0	104	R/LG123H1-0300-0002-GS	☆	☆	☆	☆	☆	7°	25.5	
	.118	.007	.007	.197	1.732	4.094								1.005	
	4.0	0.4	0.4	6.0	44.0	104	R/LG123H1-0400-0004-GS	☆	☆	☆	☆	☆	7°	25.5	
	.157	.015	.015	.236	1.732	4.094								1.005	
	LX	2.0	0.2	0.2	6.0	62.0	147	R/LG123L1-0200-0002-GS	☆	☆	☆	☆	☆	7°	30.9
		.079	.007	.007	.236	2.440	5.787								1.216
		3.0	0.2	0.2	9.0	62.0	147	R/LG123L1-0300-0002-GS	☆	☆	☆	☆	☆	7°	30.9
		.118	.007	.007	.354	2.440	5.787								1.216
4.0		0.4	0.4	9.0	62.0	147	R/LG123L1-0400-0004-GS	☆	☆	☆	☆	☆	7°	30.9	
.157	.015	.015	.354	2.440	5.787								1.216		

SSC = To correspond with SSC on holder.

R = Right hand, L = Left hand

Tolerances:

	CWTOLL	CWTOLU	CWTOLL"	CWTOLU"	RETOLL	RETOLU	RETOLL"	RETOLU"
R/LG123..-GS	-0.02	0.02	-0.0008	.0008	-0.05	0.05	-0.0020	.0020

B80
 B172
 B192
 ISO 13399
 I1
 C3 - DC
 I25