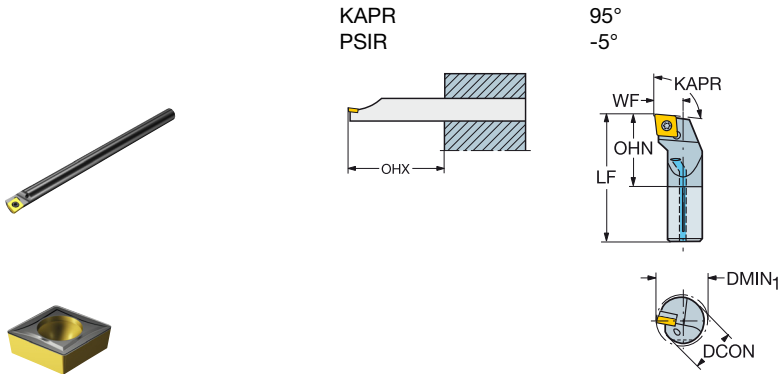


CoroTurn® 107 solid-carbide boring bar for turning

Screw clamp design

Cylindrical with groove for EasyFix sleeve - Internal coolant supply



- CCMT, CCGT
CCGX, CCET
- CCMW

Metric version

	CZC _{MS}	DMIN ₁	OHX	OHN	CNCS	Ordering code	Dimensions						CP Bar			MIID
							DCON	BD ₁	LF	WF	HF					
	06	8	10	48	17	1	E08K-SCLCR/L 06-R	8	8	125	5	0	10	0.9	0.05	CCMT 06 02 04
		10	12	60	21	1	E10M-SCLCR/L 06-R	10	10	150	6	0	10	0.9	0.10	CCMT 06 02 04
		12	16	72	25	1	E12Q-SCLCR/L 06-R	12	12	180	9	0	10	0.9	0.10	CCMT 06 02 04
		16	20	96	33	1	E16R-SCLCR/L 06-R	16	16	200	11	0	10	0.9	0.10	CCMT 06 02 04
	09	16	20	96	33	1	E16R-SCLCR/L 09-R	16	16	200	11	0	10	3.0	0.50	CCMT 09 T3 08
		20	25	120	36	1	E20S-SCLCR/L 09-R	20	20	220	13	0	10	3.0	1.00	CCMT 09 T3 08
	25	32	150	41	1	E25T-SCLCR/L 09-R	25	25	270	17	0	10	3.0	1.00	CCMT 09 T3 08	

Inch version

	CZC _{MS}	DMIN ₁	OHX	OHN	CNCS	Ordering code	Dimensions, inch						CP PSI			MIID
							DCON	BD ₁	LF	WF	HF					
	1/4	5/16	.413	1.875	.781	1	E05K-SCLCR/L 2-R	.313	.313	5.000	.219	.000	145	0.7	.09	CCMT 2(1.5)1
		3/8	.480	2.250	.938	1	E06M-SCLCR/L 2-R	.375	.375	6.000	.250	.000	145	0.7	.15	CCMT 2(1.5)1
		1/2	.598	3.000	1.250	1	E08R-SCLCR/L 2-R	.500	.500	8.000	.312	.000	145	0.7	.38	CCMT 2(1.5)1
		5/8	.772	3.750	1.563	1	E10R-SCLCR/L 2-R	.625	.625	8.000	.406	.000	145	0.7	.55	CCMT 2(1.5)1
	3/8	5/8	.772	3.750	1.563	1	E10R-SCLCR/L 3-R	.625	.625	8.000	.406	.000	145	2.2	.55	CCMT 3(2.5)2
		3/4	.929	4.500	1.437	1	E12R-SCLCR/L 3-R	.750	.750	8.752	.500	.000	145	2.2	1.61	CCMT 3(2.5)2
	1	1.201	6.000	1.547	1	E16S-SCLCR/L 3-R	1.000	1.000	10.752	.640	.000	145	2.2	3.30	CCMT 3(2.5)2	

For coolant connector, see page H18.

N = Neutral, R = Right hand, L = Left hand

