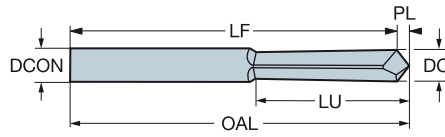



# Hard cut drill

For removal of broken taps or drilling difficult materials

TCHA  
CNSC  
H13  
0



		Dimensions, mm, inch																	
DC	DC"	LU	LU"	ULDR	CZG <sub>MS</sub>	Ordering code	DCON	DCON"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"	SIG		BSG
2.00	.079	7.0	.276	3	2	HC 2	2.00	.079	30	1.181	29.4	1.157	10	.394	0.6	.024	120°	0.002	COROMANT
3.00	.118	10.5	.413	3	3	HC 3	3.00	.118	40	1.575	39.1	1.539	15	.591	0.9	.035	120°	0.003	COROMANT
4.00	.157	14.0	.551	3	4	HC 4	4.00	.157	45	1.772	43.8	1.724	20	.787	1.2	.047	120°	0.007	COROMANT
5.00	.197	17.5	.689	3	5	HC 5	5.00	.197	50	1.969	48.6	1.913	25	.984	1.4	.055	120°	0.011	COROMANT
6.00	.236	21.0	.827	3	6	HC 6	6.00	.236	60	2.362	58.3	2.295	30	1.181	1.7	.067	120°	0.020	COROMANT

Ordering example for 2 sets: 2 sets HC 23456  
 Ordering example for 6 pieces of HC2 drills: 2 pieces HC2

