

GENERAL BALL NOSE END MILL

Series 402BN, 404BN Regular

Ball Nose, Metric Sizes, 2 or 4 Flute

SPEED FEED
P-147

CARBIDE

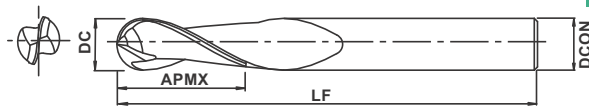
HPL

30°

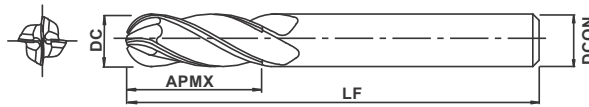
Tolerance for cutter Diameter
 Smaller than Dia 3mm +0.000/-0.025
 Dia 3mm and Larger +0.000/-0.038



402BN



404BN



402BN	404BN	Mill Diameter	OAL	Length of Cut	Shank Diameter
2 Flute	4 Flute	DC	LF	APMX	DCON
402-0197-BN11	----	0.5	39	1.5	3
402-0394-BN11	404-0394-BN11	1	39	3	3
402-0591-BN11	404-0591-BN11	1.5	39	5	3
402-0787-BN11	404-0787-BN11	2	39	7	3
402-0984-BN11	404-0984-BN11	2.5	39	8	3
402-1181-BN11	404-1181-BN11	3	39	10	3
402-1378-BN11	404-1378-BN11	3.5	51	12	4
402-1575-BN11	404-1575-BN11	4	51	14	4
402-1772-BN11	404-1772-BN11	4.5	51	14	5
402-1968-BN11	404-1968-BN11	5	51	16	5
402-2362-BN11	404-2362-BN11	6	64	19	6
402-2756-BN11	404-2756-BN11	7	64	19	8
402-3150-BN11	404-3150-BN11	8	64	21	8
402-3543-BN11	404-3543-BN11	9	70	22	10
402-3937-BN11	404-3937-BN11	10	70	25	10
402-4332-BN11	404-4332-BN11	11	70	25	12
402-4724-BN11	404-4724-BN11	12	76	25	12
402-5512-BN11	404-5512-BN11	14	89	30	14
402-6299-BN11	404-6299-BN11	16	89	32	16
402-7087-BN11	404-7087-BN11	18	102	35	18
402-7874-BN11	404-7874-BN11	20	102	38	20
402-8661-BN11	404-8661-BN11	22	102	38	22
402-9843-BN11	404-9843-BN11	25	102	38	25