

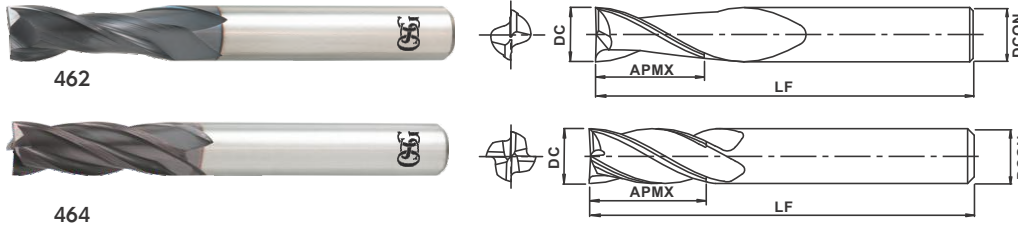
GENERAL PURPOSE END MILL

Series 462, 464 Long Length

Long Length, Metric Sizes, 2 or 4 Flute



Tolerance for cutter Diameter
 Smaller than Dia 3mm +0.000/-0.025
 Dia 3mm and Larger +0.000/-0.038



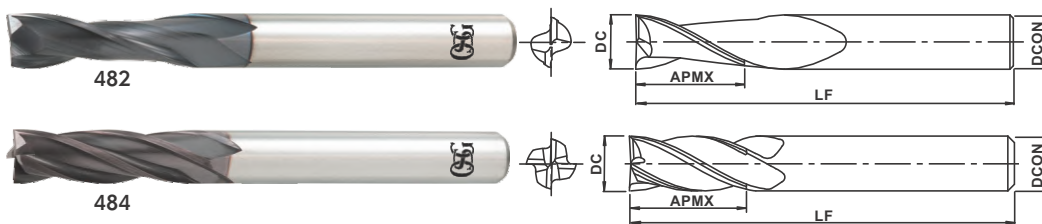
EDP Number		Mill Diameter	OAL	Length of Cut	Shank Diameter
462	464				
2 Flute	4 Flute	DC	LF	APMX	DCON
462-118111	464-118111	3	57	19	3
462-157511	464-157511	4	57	19	4
462-196811	464-196811	5	64	25	5
462-236211	464-236211	6	76	28	6
462-315011	464-315011	8	76	29	8
462-393711	464-393711	10	76	32	10
462-472411	464-472411	12	102	51	12
462-551211	464-551211	14	127	57	14
462-629911	464-629911	16	127	57	16
462-708711	464-708711	18	127	57	18
462-787411	464-787411	20	127	57	20
462-984311	464-984311	25	127	57	25

Series 482, 484 Extra Long Length

Extra Long Length, Metric Sizes, 2 or 4 Flute



Tolerance for cutter Diameter
 Smaller than Dia 3mm +0.000/-0.025
 Dia 3mm and Larger +0.000/-0.038



EDP Number		Mill Diameter	OAL	Length of Cut	Shank Diameter
482	484				
2 Flute	4 Flute	DC	LF	APMX	DCON
482-118111	484-118111	3	76	25	3
482-157511	484-157511	4	76	28	4
482-196811	484-196811	5	76	29	5
482-236211	484-236211	6	102	38	6
482-315011	484-315011	8	102	42	8
482-393711	484-393711	10	102	45	10
482-472411	484-472411	12	153	76	12
482-551211	484-551211	14	153	76	14
482-629911	484-629911	16	153	76	16
482-708711	484-708711	18	153	76	18
482-787411	484-787411	20	153	76	20
482-984311	484-984311	25	153	76	25

Work Material																
Chart applies to all series numbers on this page.	Aluminum		Cast Iron	Low Carbon Steel	Med. Carbon Steel	High Carbon Steel	Alloy Steel	Die Steels	Titanium	High Nickel Alloy	Stainless Steels			Die Steels		
	6061, 7075	Castings		1010, 1018	1035, 1045	1065	4140, 4340	20 Hrc	6AL4V (30Hrc)	20 Hrc	300	400	17-4PH	-35 Hrc	35-45 Hrc	45-50 Hrc
		○	○	⊗	⊗	⊗	⊗	⊗	⊗			○	○	○	○	○