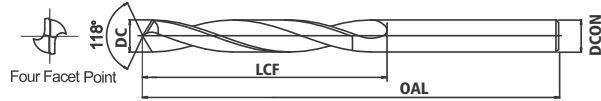




Tolerance for cutter Diameter	
Dia 3mm	+0.000/-0.010
Dia 3.1mm-6mm	+0.000/-0.012
Dia 6.1mm-12.7mm	+0.000/-0.015



2022	Drill Diameter	OAL	Flute Length	Shank Diameter
EDP No.	DC	OAL	LCF	DCON
202203000	3	61	33	3
202203100	3.1	65	36	3.1
202203200	3.2	65	36	3.2
202203300	3.3	65	36	3.3
202203400	3.4	70	39	3.4
202203500	3.5	70	39	3.5
202203600	3.6	70	39	3.6
202203700	3.7	70	39	3.7
202203800	3.8	75	43	3.8
202203900	3.9	75	43	3.9
202204000	4	75	43	4
202204100	4.1	75	43	4.1
202204200	4.2	75	43	4.2
202204300	4.3	80	47	4.3
202204400	4.4	80	47	4.4
202204500	4.5	80	47	4.5
202204600	4.6	80	47	4.6
202204700	4.7	86	47	4.7
202204800	4.8	86	47	4.8
202204900	4.9	86	52	4.9
202205000	5	86	52	5
202205100	5.1	86	52	5.1
202205200	5.2	86	52	5.2
202205300	5.3	86	52	5.3
202205400	5.4	93	57	5.4
202205500	5.5	93	57	5.5
202205600	5.6	93	57	5.6
202205700	5.7	93	57	5.7
202205800	5.8	93	57	5.8
202205900	5.9	93	57	5.9
202206000	6	93	57	6
202206100	6.1	101	63	6.1
202206200	6.2	101	63	6.2
202206300	6.3	101	63	6.3
202206400	6.4	101	63	6.4
202206500	6.5	101	63	6.5
202206600	6.6	101	63	6.6
202206700	6.7	101	63	6.7
202206800	6.8	109	69	6.8
202206900	6.9	109	69	6.9
202207000	7	109	69	7
202207100	7.1	109	69	7.1
202207200	7.2	109	69	7.2
202207300	7.3	109	69	7.3
202207400	7.4	109	69	7.4
202207500	7.5	109	69	7.5
202207600	7.6	117	75	7.6
202207700	7.7	117	75	7.7
202207800	7.8	117	75	7.8
202207900	7.9	117	75	7.9

