

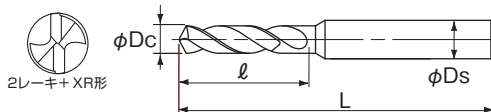
# AQDS

## アクアドリルスタブ

AQUA Drills Stub

- 生材から高硬度鋼の高速・長寿命加工に最適です。
- ドライ加工が可能なドリルです。

This drill having stub length is suited for high-speed and long life drilling, and is useful in dry-process.



LIST 9550

オーダ方法

AQDS 直径

切削条件 Drilling Condition ▶▶A-214

単位 (Unit) : mm / 円 (¥)

直径 Dc	溝長 ℓ	全長 L	シャンク径 Ds	在庫 Stack	参考価格 Price
3.0	16	48	3	●	2,660
3.1	18	50	4	●	7,170
3.2	18	50	4	●	7,170
3.3	18	50	4	●	7,170
3.4	20	52	4	●	7,170
3.5	20	52	4	●	7,170
3.6	20	52	4	●	7,570
3.7	20	52	4	●	7,570
3.8	22	54	4	●	7,570
3.9	22	54	4	●	7,570
4.0	22	54	4	●	7,570
4.1	22	66	6	●	8,090
4.2	22	66	6	●	8,090
4.3	24	68	6	●	8,090
4.4	24	68	6	●	8,090
4.5	24	68	6	●	8,090
4.6	24	68	6	●	8,640
4.7	24	68	6	●	8,640
4.8	26	70	6	●	8,640
4.9	26	70	6	●	8,640
5.0	26	70	6	●	8,640
5.1	26	70	6	●	9,150
5.2	26	70	6	●	9,150
5.3	26	70	6	●	9,150
5.4	28	72	6	●	9,150
5.5	28	72	6	●	9,150
5.6	28	72	6	●	9,570
5.7	28	72	6	●	9,570
5.8	28	72	6	●	9,570
5.9	28	72	6	●	9,570
6.0	28	72	6	●	9,570
6.1	31	75	8	●	9,570
6.2	31	75	8	●	9,570
6.3	31	75	8	●	9,570
6.4	31	75	8	●	9,570
6.5	31	75	8	●	9,570
6.6	31	75	8	●	10,200
6.7	31	75	8	●	10,200
6.8	34	78	8	●	10,200
6.9	34	78	8	●	10,200
7.0	34	78	8	●	10,200
7.1	34	78	8	●	10,800
7.2	34	78	8	●	10,800
7.3	34	78	8	●	10,800
7.4	34	78	8	●	10,800
7.5	34	78	8	●	10,800
7.6	37	81	8	●	11,300
7.7	37	81	8	●	11,300
7.8	37	81	8	●	11,300
7.9	37	81	8	●	11,300
8.0	37	81	8	●	11,300
8.1	37	87	10	●	12,000
8.2	37	87	10	●	12,000
8.3	37	87	10	●	12,000
8.4	37	87	10	●	12,000
8.5	37	87	10	●	12,000
8.6	40	90	10	●	12,500
8.7	40	90	10	●	12,500
8.8	40	90	10	●	12,500
8.9	40	90	10	●	12,500

直径 Dc	溝長 ℓ	全長 L	シャンク径 Ds	在庫 Stack	参考価格 Price
9.0	40	90	10	●	12,500
9.1	40	90	10	●	13,200
9.2	40	90	10	●	13,200
9.3	40	90	10	●	13,200
9.4	40	90	10	●	13,200
9.5	40	90	10	●	13,200
9.6	43	93	10	●	13,800
9.7	43	93	10	●	13,800
9.8	43	93	10	●	13,800
9.9	43	93	10	●	13,800
10.0	43	93	10	●	13,800
10.1	43	100	12	●	14,400
10.2	43	100	12	●	14,400
10.3	43	100	12	●	14,400
10.4	43	100	12	●	14,400
10.5	43	100	12	●	14,400
10.6	43	100	12	●	15,000
10.7	47	104	12	●	15,000
10.8	47	104	12	●	15,000
10.9	47	104	12	●	15,000
11.0	47	104	12	●	15,000
11.1	47	104	12	●	15,600
11.2	47	104	12	●	15,600
11.3	47	104	12	●	15,600
11.4	47	104	12	●	15,600
11.5	47	104	12	●	15,600
11.6	47	104	12	●	16,100
11.7	47	104	12	●	16,100
11.8	47	104	12	●	16,100
11.9	51	108	12	●	16,100
12.0	51	108	12	●	16,100
12.1	51	110	14	●	16,700
12.2	51	110	14	●	16,700
12.3	51	110	14	●	16,700
12.4	51	110	14	●	16,700
12.5	51	110	14	●	16,700
12.6	51	110	14	●	17,300
12.7	51	110	14	●	17,300
12.8	51	110	14	●	17,300
12.9	51	110	14	●	17,300
13.0	51	110	14	●	17,300
13.1	51	110	14	●	17,900
13.2	51	110	14	●	17,900
13.3	72	130	14	●	17,900
13.4	72	130	14	●	17,900
13.5	72	130	14	●	17,900
13.6	72	130	14	●	18,500
13.7	72	130	14	●	18,500
13.8	72	130	14	●	18,500
13.9	72	130	14	●	18,500
14.0	72	130	14	●	18,500
14.1	76	136	16	●	19,100
14.2	76	136	16	●	19,100
14.3	76	136	16	●	19,100
14.4	76	136	16	●	19,100
14.5	76	136	16	●	19,100
14.6	76	136	16	●	19,700
14.7	76	136	16	●	19,700
14.8	76	136	16	●	19,700
14.9	76	136	16	●	19,700

耐チップング性に優れているため高速・高送り加工におすすめです。低剛性マシンや軟鋼にはAQDEXS(A-16)がおすすめです。直径許容差はh7です。40頁を参照ください。