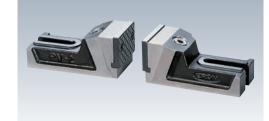
RON®

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Pull Down Free Jaw Vises

• Can be used when a bigger opening that cannot be obtained using an ordinary machine vise is needed.

- Any size of workpiece can be clamped to match the table, including planar, shaper, miller, and boring machine.
- Since the workpiece is clamped by pulling down, floating up is prevented in spite of the powerful clamping force.
- The main body uses Nabeya special ductile cast iron, and does not break.
- The keys are the high accuracy and ground finish.



Standard Accessories PV-1



Standard Accessories PV-2 and PV-3

Accessories

Stroke: F

| | | Standard Guide Block (2 pieces per set) | Serrated Jaw plate | T-slot Bolt | Hex Nut | Washer | Fixed Block | | Large Angle Wrench (For Clamping and for Jaw Plates) |
|--|------|---|-----------------------|---------------------------------------|---------------|---------------|----------------|-----------------|--|
| | PV-0 | - | 2 pieces | - | - | M12: 2 pieces | - | M12×45 2 pieces | 1 pieces of each |
| | PV-1 | - | 2 pieces | M14: Compatible T-slot 14.18 4 pieces | M14: 4 pieces | M14: 4 pieces | - | - | 1 pieces of each |
| | PV-2 | Compatible groove width 18 mm 1 set | 2 pieces | M14: Compatible T-slot 14.18 6 pieces | M14: 6 pieces | M14: 6 pieces | 2 pieces | - | 1 pieces of each |
| | PV-3 | Compatible groove width 18 mm 1 set | 2 pieces | M18: Compatible T-slot 18.22 6 pieces | M18: 6 pieces | M18: 6 pieces | 2 pieces | - | 1 pieces of each |

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Size Chart

| No. | A | В | С | D | Е | F | G | Н | Т | J | К | L | М | Ν | 0 | Ρ | Q | R | S | Т | U | V | W | Х |
|------|-----|-----|-----|----|-----|------|----|----|----|----|-----|----|------|-----|----|----|------|----|----|----|-----|---|--------|----|
| PV-0 | 70 | 73 | 50 | 8 | 42 | 3 | 9 | 21 | 23 | 5 | 46 | - | - | 30 | 12 | 9 | 13.5 | 25 | 36 | 5 | 46 | - | Tr18P2 | 6 |
| PV-1 | 127 | 130 | 64 | 8 | 56 | 3 | 10 | 30 | 32 | 7 | 62 | - | - | 40 | 16 | 51 | 15 | 32 | 48 | 7 | 62 | - | Tr22P4 | 8 |
| PV-2 | 180 | 186 | 102 | 20 | 82 | 7 | 12 | 40 | 43 | 12 | 85 | 18 | 34.5 | 60 | 22 | 73 | 19 | 40 | 65 | 10 | 85 | 5 | Tr28P4 | 10 |
| PV-3 | 245 | 250 | 164 | 29 | 135 | 10.5 | 15 | 70 | 73 | 15 | 120 | 18 | 49 | 110 | 25 | 95 | 22 | 50 | 80 | 20 | 120 | 6 | Tr30P6 | 14 |

Specifications

| • | | | | | | | (E piccoc poi coi) |
|-----------|------|--------------------------|-----|----------------|-------------------------------|-----------------|--------------------|
| Order No. | No. | Jaw Width Minimum Height | | Maximum Height | Standard Guide Block Width | Set Weight (kg) | |
| 27331 | PV-0 | 46 | 42 | 50 | - | 1.5 | |
| 00536 | PV-1 | 62 | 56 | 64 | - | 4.8 | |
| 00537 | PV-2 | 85 | 82 | 102 | 18 | 12.5 | |
| 00538 | PV-3 | 120 | 135 | 164 | 18 | 39.1 | |

Usage Examples



Base Elements

Clamping Parts Machine Vises Drilling Vises

Vibration

Isolation

Measurement Instruments

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(2 pieces per set)