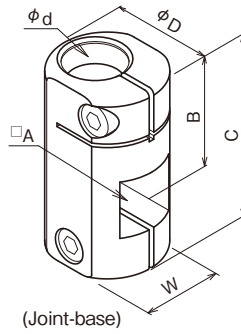


To fix by Rect-shaft and attach flexible heads with 12 varieties **SQ-001**



### 3D Rectangular



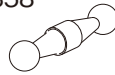
	□A	φd	φD	B	C	W	Cap screw
SQ06-001	□6	φ6	φ15	15	25.5	10	M3
SQ08-001	□8	φ8	φ20	19	32	14	M4
SQ09-001	□9	φ9	φ20	18	32	14	M4
SQ10-001	□10	φ10	φ20	19.5	33.5	16	M4
SQ12-001	□12	φ12	φ25	24.5	40.5	18	M4
SQ13-001	□13	φ13	φ25	24.5	40.5	18	M4
SQ15-001	□15	φ15	φ29	31	51	22	M5
SQ16-001	□16	φ16	φ29	31	51	25	M5
SQ19-001	□19	φ19.05	φ37	38	60	26	M5
SQ20-001	□20	φ20	φ37	38	60	26	M5
SQ25-001	□25	φ25	φ45	45	70	34	M6

### Joint-ball

#### 【Assembly combination】

For details, please refer to the variable function series (3D bracket PIJON page 110)

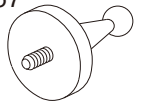
BC□□-858



BC□□-863



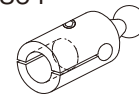
BC□□-867



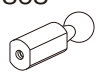
BC□□-860



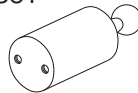
BC□□-864



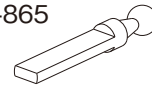
BC□□-868



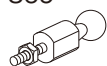
BC□□-861



BC□□-865



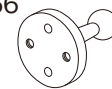
BC□□-869



BC□□-862



BC□□-866



BC□□-871



### How to assemble Joint-ball

(Steel plate, steel screw and spring are enclosed, if you purchase Joint-base.)

**Note:** This will not be recovered if the slit part is expanded too much. Please make sure on your work.

#### Assembly

- ① First of all, remove cap screw on slit side
- ② Screw the set screw from the opposite side. Please make sure the top of screw is not appeared within slit.
- ③ As indicated on the above figure, insert and position steel plate (less than 0.9mm) and tighten lightly the cap screw with your other hand.
- ④ Drop the attached spring into the center of the hole.
- ⑤ Tighten the aforesaid cap screw by hexagon wrench so that slit part is opening. Push into joint-ball suitably or if not going through, tighten the cap screw a little and push again and repeatedly.
- ⑥ If joint-ball is inserted, loosen the cap screw and remove the steel plate.
- ⑦ Check if joint-ball can move smoothly and remove the cap screw afterward.
- ⑧ Screw the cap screw ① into the original position (the opposite side) and finish.

We can assemble on behalf of you, if required

#### Example

Standard code

Joint-ball

**BC10 - 858 - RED** .....In the case of Red

Size

Color

(Please note that the color of products and screws may be slightly different by lot. Screws are colored by spray.)

