

### 3. REPLACE THE ARMPAD

THE ARMPAD IS EXCHANGEABLE. JUST PEEL OUT THE OLD ONE AND PASTE THE NEW ONE ON THE ARM. ARMPAD IS ADHESIVE ON THE BACK. PEEL OFF THE COVERED TAPE TO PASTE IT. (SEE FIG. 3)

REFER TO EXPENDABLE SUPPLIES BELOW TO ORDER THE PARTS.

### 4. REPLACE THE PULLEY

THE PULLEY HAS BALLBEARING(S) IN IT. WHEN IT COMES TO ROTATE NOT SMOOTHLY, IT IS THE TIME TO REPLACE IT. REFER TO EXPENDABLE SUPPLIES BELOW TO ORDER THE PARTS.

#### • FOR H81

FIRST, LOOSEN THE SCREW ON THE BELTARM AND WIDEN THE TOP AND BOTTOM PLATES. THEN, TAKE OUT THE PULLEY AND INSERT THE NEW ONE. (SEE FIG. 4)

CAUTION!: DO NOT WIDEN THE PLATES TOO MUCH. IT MAY BE DEFORMED.

#### • FOR H82

1. UNSCREW THE PRECISION SCREW①.
2. PULL OUT THE PULLEY SHAFT⑤.
3. TAKE OUT THE OLD RUBBER BEARING④. (SEE FIG. 5)
4. SPACER③ IS SET ON BOTH SIDES OF THE NEW RUBBER BEARING④ AND INSERT THE ONE.
5. INSERT PULLEY SHAFT⑤ AND TIGHTEN A SCREW①. PLEASE PUT UP THE WASHER②.

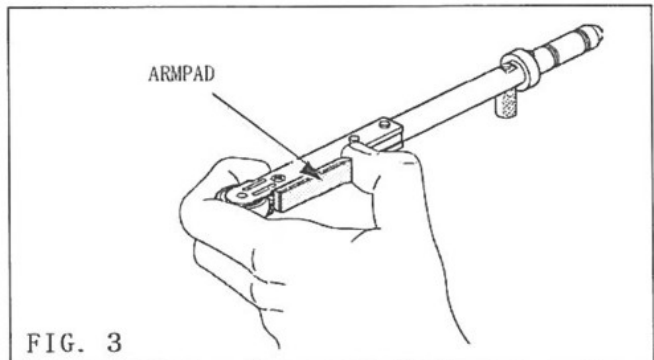


FIG. 3

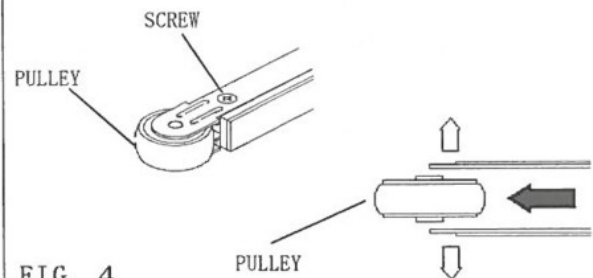


FIG. 4

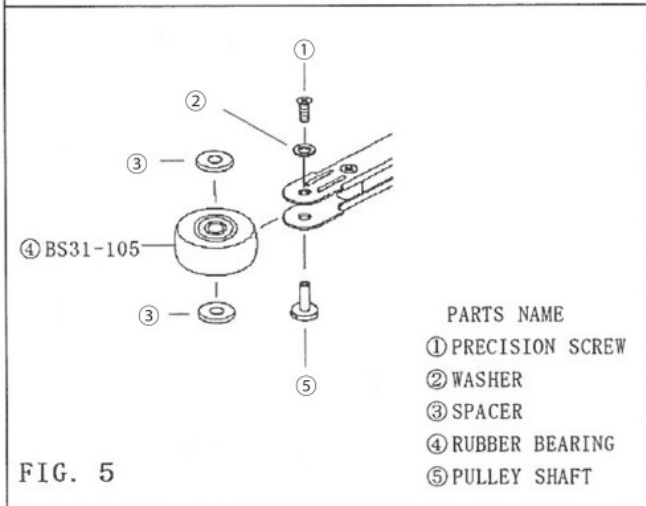


FIG. 5

- PARTS NAME
- ① PRECISION SCREW
  - ② WASHER
  - ③ SPACER
  - ④ RUBBER BEARING
  - ⑤ PULLEY SHAFT

### 5. EXPENDABLE SUPPLIES

THE PARTS TABLE FOR BELTARM IS BELOW.

CONTACT WITH YOUR NEAREST DEALER TO ORDER(SEE OUR GENERAL CATALOGUE FOR ABRASIVE BELTS.)

NAME	BELTARM	CODE NUMBER
ARMPAD	H 8 1	B S 1 - 2 7 2
	H 8 2	B S 1 - 2 7 3
PULLEY	H 8 1	B S 1 - 1 3 0
RUBBER BEARING	H 8 2	B S 3 1 - 1 0 5
PULLEY MOUNTING KIT	H 8 2	B S 3 1 - 1 4 0

# MINITOR CO., LTD. JAPAN

21-1 Ryogoku 3-chome, Sumida-ku, Tokyo 130-0026 JAPAN

Phone +81 3 (6630) 5800 FAX +81 3 (6630) 5795

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