

HI-TS Valve Sockets with Metal Insert

Code No. 7031

TS Valve Sockets with Metal Insert

Code No. 4031

Unit : mm

(Abbreviation : MVS) Type II **PVC Inner Surface Type**

* The sockets with nominal diameters of 50 x 2 and less are hexagon-shaped at the section B and the sockets with nominal diameter of 65 x 2-1/2 and more are octagon-shaped.

Nominal Dia.	d	B	Nominal Thread Dia.	L	Standards
13x 1/2	13	32	R1/2	60	JIS K 6743
16x 1/2	13	32	R1/2	67	
20x 3/4	18	40	R3/4	75	
25x1	23	50	R1	85	
30x1 1/4	31	55	R1 1/4	95	
40x1 1/2	37	65	R1 1/2	110	
50x2	48	75	R2	125	Ⓜ
65x2 1/2	61	98	R2 1/2	134	
75x3	72	112	R3	151	
100x4	96	140	R4	189	

- Notes
- The threads are tapered male threads conform to JIS B0203 (taper pipe threads).
 - The material of the thread insert conforms to JIS H5120 CAC406 (cast brass).
 - The shape of the socket with nominal diameter of 16 differs partially from that shown in the diagram.

(Abbreviation : MVS) Type I

* Section B is hexagon-shaped.

Unit : mm

Nominal Dia.	d	B	Nominal Thread Dia.	L	Standards	
					VP	HI-VP
13x 1/2	13	32	R1/2	60	JIS K 6743	
16x 1/2	13	34	R1/2	65	—	
20x 1/2	13	34	R1/2	72	Ⓜ	
20x 3/4	18	41	R1/4	75	JIS K 6743	
25x1	23	50	R1	85	—	
30x1 1/4	31	56	R1 1/4	95	—	

- Notes
- The threads are tapered male threads conform to JIS B0203 (taper pipe threads).
 - The material of the thread insert conforms to JIS H3250 C3602 (free-cutting brass) or C3604 (free-cutting brass).

HI-TS Hydrant Sockets with Metal Insert

Code No. 7028

HI-TS Hydrant Sockets

Code No. 6021

(Abbreviation: MWS = With metal insert, WS = Without metal insert) Type A

TS Hydrant Sockets with Metal Insert

Code No. 4028

TS Hydrant Sockets

Code No. 5021

Unit : mm

Nominal Dia.	D1	D2	Nominal Thread Dia.	L	Standards	
					MWS	WS
13	30	34	Rp1/2	47	JIS K 6743	Ⓜ
16x13	30	34	Rp1/2	52		—
20	37	42	Rp3/4	59		—
20x13	30	34	Rp1/2	57	—	
25	46	52	Rp1	68	Ⓜ	

- Notes
- The threads are parallel female threads conform to JIS B0203 (taper pipe threads).
 - The material of the thread insert of the products with nominal diameters of 13, 16 and 20 conforms to JIS H3250 C3601, C3602 or C3604 (free-cutting brass) and that of the product with nominal diameter of 25 conforms to JIS H5121 CAC406C (cast brass).
 - Use seal tape on threads for firm sealing. A solvent-free sealing agent must be used when seal tape and sealing agent are used together. If a solvent-containing sealing agent is used, cracks may occur in the hydrant joint.
 - Excessive tightening of the tapered male threads may cause the RP female thread section to expand and break.
 - Do not connect the product to a steel pipe with tapered male threads that are fabricated at construction sites.

HI-TS Hydrant Tees with Metal Insert

Code No. 7030

HI-TS Hydrant Tees

Code No. 6023

(Abbreviation: MWT = With metal insert, WT = Without metal insert) Type A

TS Hydrant Tees with Metal Insert

Code No. 4030

TS Hydrant Tees

Code No. 5023

Unit : mm

Nominal Dia.	D1	D2	Nominal Thread Dia.	H	I	Standards	
						MWT	WT
13	30(28)	34	Rp1/2	38	29	JIS K 6743	Ⓜ
16x13	30	34	Rp1/2	43	32		
20	37	42	Rp3/4	51	36		
20x13	30	34	Rp1/2	47	34		
25	46	52	Rp1	59	42		

- Notes
- The threads are parallel female threads conform to JIS B0203 (taper pipe threads).
 - The material of the thread insert of the products with nominal diameters of 13, 16 and 20 conforms to JIS H3250 C3601, C3602 or C3604 (free-cutting brass) and that of the product with nominal diameter of 25 conforms to JIS H5121 CAC406C (cast brass).
 - Use seal tape on threads for firm sealing. A solvent-free sealing agent must be used when seal tape and sealing agent are used together. If a solvent-containing sealing agent is used, cracks may occur in the hydrant joint.
 - Excessive tightening of the tapered male threads may cause the RP female thread section to expand and break.
 - Do not connect the product to a steel pipe with tapered male threads that are fabricated at construction sites.
 - HI-TS Hydrant Tees with a nominal diameter of 20 x 13 or 25 are not available. Note that the numeric value in () is the dimension of WT product.