

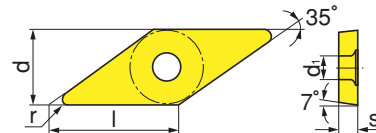
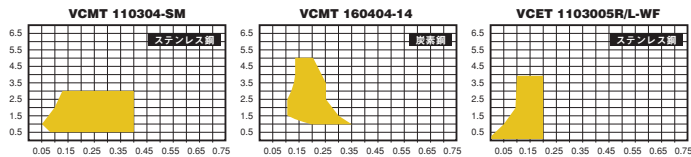
7°ポジ

35°菱形チップ/正方形チップ
仕上用

VCMT 16 04 08- □ □

切刃長さ 厚み コーナーR プレーカ
*詳細はA24~A26頁をご参照下さい。

旋削工具

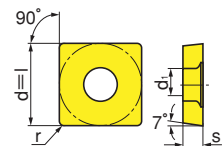
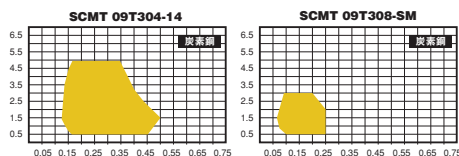


VCMT VCGT VCET

販売単位：10個

| 型番 | 在庫 | | | | | | | | | | | | | | 寸法(mm) | | チップ形状 | | | | | |
|------------------|-----------|--------|--------|--------|--------|--------|--------|-----------|-------|-------|-------|-------|-------|-------|--------------|-------|-------|----|------------|----------------|------|--------|
| | CVDコーティング | | | | | | | PVDコーティング | | | | | | | PVD サーメット | サーメット | | 超硬 | 超微粒子 超硬 | d ₁ | r | |
| | IC5005 | IC5010 | IC6015 | IC6025 | IC8150 | IC8250 | IC9150 | IC9250 | IC520 | IC806 | IC807 | IC907 | IC908 | IC920 | | | | | | | | IC3028 |
| VCMT 110302-SM | | | | | | | | ○ | | | ● | ○ | ● | | | | | | | 2.9 | 0.20 | |
| VCMT 110304-SM | | | ▲ | ▲ | | | | | | | ● | ○ | ● | | | | | | | 2.9 | 0.40 | |
| VCMT 160402-SM | | | ▲ | ▲ | | | | | | | ● | ○ | | | | | | | | 4.4 | 0.20 | |
| VCMT 160404-SM | | | | ▲ | ● | ● | ● | ● | | ● | ● | ● | | | | | | | | 4.4 | 0.40 | |
| VCMT 160408-SM | | | ▲ | ▲ | ● | ● | ● | ● | | ○ | ● | ● | | | | | | | ○ | 4.4 | 0.80 | |
| VCMT 160404-14 | | | | | | | ▲ | | | | | | | | ● | ○ | ● | | | 4.4 | 0.40 | |
| VCMT 160408-14 | | | | | | | | | | | | | | | ○ | | ● | | | 4.4 | 0.80 | |
| VCET 1103005L-WF | | | | | | | | | | | | ○ | | | | | | | | 2.9 | 0.05 | |
| VCET 1103005R-WF | | | | | | | | | | | | ○ | | | | | | | | 2.9 | 0.05 | |
| VCGT 110302-AS | | | | | | | | | ● | | | | | | | | | ● | | 2.9 | 0.20 | |
| VCGT 110304-AS | | | | | | | | | ○ | | | | | | | | | ● | | 2.9 | 0.40 | |
| VCGT 160402-AS | | | | | | | | | | | | | | | | | | ● | | 4.4 | 0.20 | |
| VCGT 160404-AS | | | | | | | | | ● | | | | | | | | | ● | | 4.4 | 0.40 | |
| VCGT 160408-AS | | | | | | | | | | | | | | | | | | ● | | 4.4 | 0.80 | |
| VCGT 160412-AS | | | | | | | | | ○ | | | | | | | | | ● | | 4.4 | 1.20 | |
| VCGT 220530-AS | | | | | | | | | | | | | | | | | | ○ | ○ | 5.5 | 3.00 | |
| VCGT 220508-AF | | | | | | | | | | | | | | | | | | | ○ | 5.5 | 0.80 | |
| VCGT 220512-AF | | | | | | | | | | | | | | | | | | | ○ | 5.5 | 1.20 | |
| VCGT 220516-AF | | | | | | | | | | | | | | | | | | | ○ | 5.5 | 1.60 | |

適合ホルダーはA64、A73、B4、B6、F9、F10、F12頁をご参照下さい。



SCMT SCGT

販売単位：10個

| 型番 | 在庫 | | | | | | | | | | | | | | 寸法(mm) | | チップ形状 | | | | | |
|----------------|-----------|--------|--------|--------|--------|--------|-------|-----------|-------|-------|--------|--------|-------|------|--------------|-------|-------|----|------------|----------------|-----|------|
| | CVDコーティング | | | | | | | PVDコーティング | | | | | | | PVD サーメット | サーメット | | 超硬 | 超微粒子 超硬 | d ₁ | r | |
| | IC5005 | IC5010 | IC8150 | IC8250 | IC9150 | IC9250 | IC520 | IC807 | IC830 | IC907 | IC3028 | IC520N | IC20N | IC20 | | | | | | | | IC07 |
| SCMT 09T304-14 | | | | | | ○ | | ● | | ○ | | | | | | | | ○ | | 4.4 | 0.4 | |
| SCMT 120404-14 | | | | ● | | | | | | | | | | | | | | ○ | | 5.5 | 0.4 | |
| SCMT 120408-19 | | | | | | | | | | | | | | | | | | ● | | 5.5 | 0.8 | |
| SCMT 09T304-SM | | | ○ | ○ | ○ | ○ | | | | ○ | | | | | | | | | | 4.4 | 0.4 | |
| SCMT 09T308-SM | | | ○ | ○ | ○ | ○ | | ● | ▲ | ○ | | | | | | | | | | 4.4 | 0.8 | |
| SCMT 120408-SM | | | ○ | ● | ○ | ● | | ○ | | | | | | | | | | | | 5.5 | 0.8 | |
| SCGT 09T308-AS | | | | | | | | | | | | | | | | | | ● | | 4.4 | 0.8 | |
| SCGT 120404-AS | | | | | | | | | | | | | | | | | | ▲ | | 5.5 | 0.4 | |
| SCGT 120408-AS | | | | | | | | | | | | | | | | | | ● | | 5.5 | 0.8 | |

適合ホルダーはA63頁をご参照下さい。