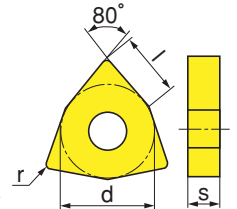
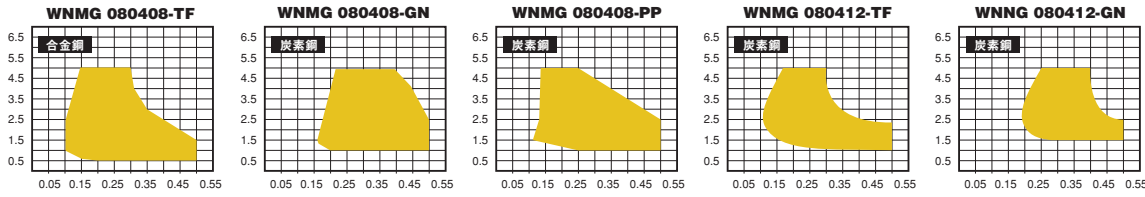


ネガティブ
80°トリゴンチップ
汎用加工用

WNMG 08 04 08- □ □

切刃長さ 厚み コーナーR プレーカ
*詳細はA24~A26頁をご参照下さい。

旋削工具



WNMG 〈汎用加工用〉

販売単位：10個

| 型番 | 在庫 | | | | | | | | | | | | | | | | コーナー r (mm) | チップ形状 | | |
|-------------------------|-----------|--------|--------|--------|--------|--------|--------|--------|--------|-----------|-------|-------|-------|-------|-------|--------|-------------------|-------|-------|------------|
| | CVDコーティング | | | | | | | | | PVDコーティング | | | | | サマ | 超硬 | | | | |
| | IC5005 | IC5010 | IC6015 | IC6025 | IC8150 | IC8250 | IC8350 | IC9150 | IC9250 | IC9350 | IC806 | IC807 | IC830 | IC907 | IC908 | IC3028 | | | IC20N | IC20 |
| WNMG 06T304-TF | | | | | | | | ● | | ● | | | ● | | | | | ○ | 0.4 | WNMG-TF |
| WNMG 06T308-TF | | | | | ● | ● | | | ○ | ▲ | | | ○ | | | | ○ | ○ | 0.8 | |
| WNMG 06T312-TF | | | | | | | | | | | | | ▲ | | | | | ○ | 1.2 | |
| WNMG 060404-TF | | | | | | | | | ○ | | | | ○ | | | | | | 0.4 | |
| WNMG 060408-TF | | | | | ● | ● | | | ○ | ○ | | | ● | | | | | | 0.8 | |
| WNMG 060412-TF | | | | | | | | | | | | | ○ | | | | | | 1.2 | |
| WNMG 080404-TF | | | ▲ | ● | ● | ● | | ○ | ● | | ● | ● | ● | | | | | ● | 0.4 | |
| WNMG 080408-TF | | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | ● | 0.8 | |
| WNMG 080412-TF | | | ○ | ○ | ● | ● | | | | | | | ● | ● | ○ | | | ○ | 1.2 | |
| WNMG 06T304-PP | | | | | | | | ● | ○ | ○ | ○ | ○ | ○ | | | | | | 0.4 | WNMG 06-PP |
| WNMG 06T308-PP | | | | | ○ | ○ | ○ | | ○ | | ○ | | ○ | | | | | | 0.8 | |
| WNMG 060404-PP | | | | | | | | ○ | ○ | | | | ○ | | | | | | 0.4 | |
| WNMG 060408-PP | | | | | | | | ○ | ○ | | | | ○ | | | | | | 0.8 | |
| WNMG 080404-PP | | | ▲ | ▲ | ● | ● | ○ | ● | ● | ○ | | | ▲ | ● | | | | | 0.4 | |
| WNMG 080408-PP | | | ● | ● | ● | ● | ● | ● | ○ | ▲ | ● | ● | ● | | | | ○ | | 0.8 | |
| WNMG 080412-PP | | | | | | | | | | | | | | | | | | ○ | 1.2 | |
| WNMG 06T304-GN | | | | | | | | ○ | | ○ | ● | | | | | | | ○ | 0.4 | WNMG-GN |
| WNMG 06T308-GN | | | | | ● | ● | ○ | ● | ○ | | | | | | | | | | 0.8 | |
| WNMG 06T312-GN | | | | | | | | ○ | ○ | | | | | | | | | | 1.2 | |
| WNMG 060404-GN | | | | | | | | ● | | | | | | | | | | | 0.4 | |
| WNMG 060408-GN | | | | | | | | ● | | | | | | | | | | | 0.8 | |
| WNMG 060412-GN | | | | | ○ | | | | | | | | | | | | | | 1.2 | |
| WNMG 080404-GN | ● | ● | | | ● | ● | | ● | ● | | | | | | | | | | 0.4 | |
| WNMG 080408-GN | ● | ● | ○ | ○ | ● | ● | ● | ● | ● | ● | | ● | ● | ● | | | | | 0.8 | |
| WNMG 080412-GN | ● | ● | | | ● | ● | ○ | ● | ○ | | | | | | | | | | 1.2 | |
| WNMG 080416-GN | | | | | | | ○ | ○ | ○ | | | | | | | | | | 1.6 | |
| WNMG 130612-GN | | | | | | | | ○ | ○ | | | | | | | | | | 1.2 | |
| WNMG 130616-GN | | | | | | | | | ○ | | | | | | | | | | 1.6 | |
| WNMG 06T304-M3P | | | | | | | | | | | | | | | | | | | 0.4 | WNMG-M3P |
| WNMG 06T308-M3P | | | | | ▲ | ▲ | | | | | | | | | | | | | 0.8 | |
| WNMG 06T312-M3P | | | | | | | | | | | | | | | | | | | 1.2 | |
| WNMG 060404-M3P (FLASH) | | | | | ▲ | ▲ | | | | | | | ▲ | | | | | | 0.4 | |
| WNMG 060408-M3P (FLASH) | | | | | ▲ | ▲ | | | | | | | ▲ | | | | | | 0.8 | |
| WNMG 060412-M3P (FLASH) | | | | | ▲ | | | | | | | | ▲ | | | | | | 1.2 | |
| WNMG 080404-M3P | | | | | ▲ | ▲ | | | | | | | ▲ | | | | | | 0.4 | |
| WNMG 080408-M3P | | | | | ▲ | ▲ | | | | | | | ▲ | | | | | | 0.8 | |
| WNMG 080412-M3P | | | | | ▲ | ▲ | | | | | | | ▲ | | | | | | 1.2 | |
| WNMG 080416-M3P | | | | | | | | | | | | | ▲ | | | | | | 1.6 | |
| WNMG 060404-M3M (FLASH) | | | ● | ● | | | | | | ▲ | ▲ | | | | | | | | 0.4 | WNMG-M3M |
| WNMG 060408-M3M (FLASH) | | | ● | ● | | | | | | ▲ | ▲ | ▲ | | | | | | | 0.8 | |
| WNMG 060412-M3M (FLASH) | | | ▲ | ▲ | | | | | | ▲ | ▲ | ▲ | | | | | | | 1.2 | |
| WNMG 080408-M3M | | | ● | ● | | | | | | ▲ | ▲ | | | | | | | | 0.8 | |
| WNMG 080412-M3M | | | ● | ● | | | | | | ▲ | ▲ | ▲ | | | | | | | 1.2 | |

* (FLASH)：フラッシュターン、経済性に優れた厚みある小型形状チップ

適合ホルダーはA52、A55、A59、A60、A65、A66、A67、A70、F8、F11頁をご参照下さい。

推奨加工条件

| 型番 | ap(mm) | f(mm/rev) | 型番 | ap(mm) | f(mm/rev) | 型番 | ap(mm) | f(mm/rev) | 型番 | ap(mm) | f(mm/rev) | 型番 | ap(mm) | f(mm/rev) |
|-----------------|---------|-----------|-----------------|---------|-----------|-----------------|-----------|-----------|-----------------|---------|-----------|-----------------|---------|-----------|
| WNMG 060404-F3P | 0.5-2.5 | 0.07-0.25 | WNMG 060404-F3M | 0.1-1.5 | 0.05-0.30 | WNMG 06T304-M3P | 0.45-2.50 | 0.10-0.45 | WNMG 080404-M3P | 0.4-3.5 | 0.10-0.45 | WNMG 060404-M3M | 0.5-3.5 | 0.12-0.40 |
| WNMG 060408-F3P | 0.9-3.0 | 0.08-0.25 | WNMG 060408-F3M | 0.1-1.5 | 0.10-0.40 | WNMG 06T308-M3P | 0.50-3.00 | 0.15-0.50 | WNMG 080408-M3P | 0.5-4.0 | 0.15-0.50 | WNMG 060408-M3M | 0.5-3.5 | 0.15-0.50 |
| WNMG 060412-F3P | 1.3-3.0 | 0.10-0.25 | WNMG 060412-F3M | 0.2-2.5 | 0.15-0.50 | WNMG 06T312-M3P | 0.80-3.00 | 0.18-0.60 | WNMG 080412-M3P | 0.8-4.0 | 0.18-0.60 | WNMG 060412-M3M | 0.5-3.5 | 0.20-0.60 |
| WNMG 080404-F3P | 0.5-3.5 | 0.07-0.25 | WNMG 080404-F3M | 0.1-1.5 | 0.05-0.30 | WNMG 060404-M3P | 0.45-2.50 | 0.10-0.45 | WNMG 080416-M3P | 1.0-4.0 | 0.23-0.65 | WNMG 080408-M3M | 0.5-5.0 | 0.15-0.50 |
| WNMG 080408-F3P | 0.9-3.5 | 0.08-0.25 | WNMG 080408-F3M | 0.1-1.5 | 0.10-0.40 | WNMG 060408-M3P | 0.50-3.00 | 0.15-0.50 | | | | WNMG 080412-M3M | 0.5-5.0 | 0.20-0.60 |
| WNMG 080412-F3P | 1.3-3.5 | 0.10-0.25 | WNMG 080412-F3M | 0.2-2.5 | 0.15-0.50 | WNMG 060412-M3P | 0.80-3.00 | 0.18-0.60 | | | | | | |