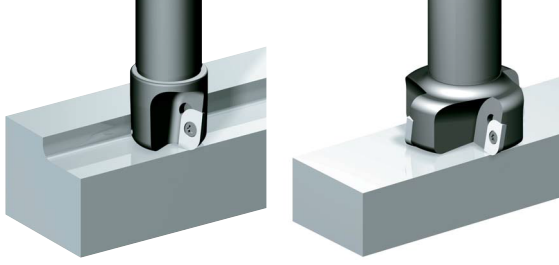
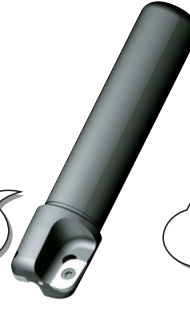


Shoulder Milling (R)

Shoulder Milling (R)



R0.5~R5
Sumicco

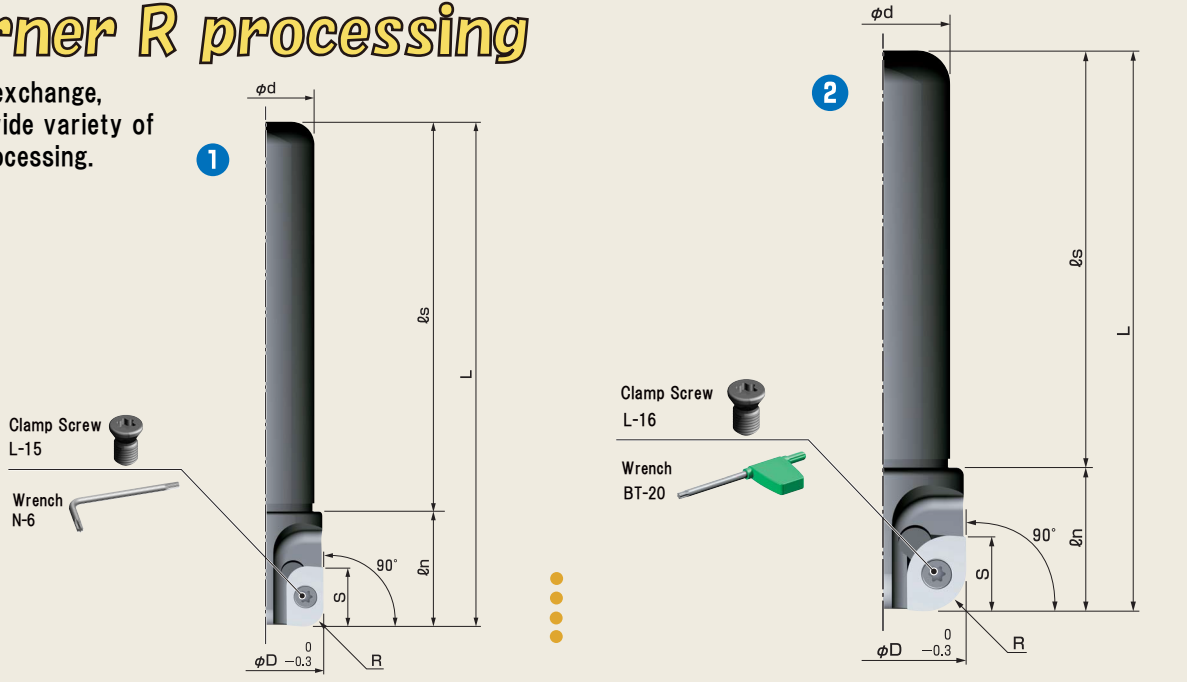


R5~R10
Dekasumi



!! Corner R processing

- by the chip exchange, It allows a wide variety of Corner R processing.



Body

Product name	Model No.	Fig.	blades	Dimensions (mm)						Inserts	Weight (g)
				ϕD	ϕd	L	l_s	l_n	S		
Sumicco	SK25-30ASR	①	2	30	25	130	100	30	15	A52GNR-0.5 R~2.5R	478
	SK25-30ASRL	①	2	30	25	200	170	30	15	A52GNR-0.5 R~2.5R	748
	SK25-30ALR	①	2	30	25	130	100	30	15	A52GNR-2.5 R~5R	474
	SK25-30ALRL	①	2	30	25	200	170	30	15	A52GNR-2.5 R~5R	746
	SK32-60ASR	①	4	60	32	105	80	25	15	A52GNR-0.5 R~2.5R	798
	SK32-60ASRL	①	4	60	32	175	150	25	15	A52GNR-0.5 R~2.5R	1,240
	SK32-60ALR	①	4	60	32	105	80	25	15	A52GNR-2.5 R~5R	784
	SK32-60ALRL	①	4	60	32	175	150	25	15	A52GNR-2.5 R~5R	1,240
	SK32-80ASR	①	4	80	32	105	80	25	15	A52GNR-0.5 R~2.5R	1,100
	SK32-80ASRL	①	4	80	32	175	150	25	15	A52GNR-0.5 R~2.5R	1,560
	SK32-80ALR	①	4	80	32	105	80	25	15	A52GNR-2.5 R~5R	1,120
SK32-80ALRL	①	4	80	32	175	150	25	15	A52GNR-2.5 R~5R	1,550	
Dekasumi	DC32-40ASR	②	2	40	32	135.0	100	35.0	18.1	ADEW19T3-5R~7R	820
	DC32-40ASRL	②	2	40	32	185.0	150	35.0	18.1	ADEW19T3-5R~7R	1,140
	DC32-40ALR	②	2	40	32	134.6	100	34.6	17.6	ADEW19T3-8R~10R	813
	DC32-40ALRL	②	2	40	32	184.6	150	34.6	17.6	ADEW19T3-8R~10R	1,140

※ Insert is not equipped as standard accessories. Please order separately
 ※ Clamp screw, and wrench are supplied as standard accessories

Cutting Conditions

Sumicco			
Material	Material Model	Cutting speed (m / min)	
		NK1010	NK2020
General Steel	0.1~0.2		100~150
Alloy Steel	0.1~0.2		100~150
Stainless Steel	0.1~0.2		80~120
Aluminum, Resin,	0.1~0.3	250~600	
Castings	0.1~0.2	80~150	

Dekasumi			
Material	Material Model	Cutting speed (m / min)	
		NK1010	NK2020 / NK6060
General Steel	0.1~0.2		100~150 / 150~200
Alloy Steel	0.1~0.2		100~150 / 150~200
Stainless Steel	0.1~0.2		80~120 / 120~160
Aluminum, Resin,	0.1~0.3	250~600	
Castings	0.1~0.2	80~150	

● Work shape, clamping state, tool protrusion length, please adjust the conditions by cutting amount
 ● You have been to the workpiece by recommended Insert.

● Work shape, clamping state, tool protrusion length, please adjust the conditions by cutting amount
 ● You have been to the workpiece by recommended Insert.