

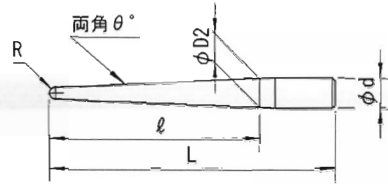
超硬

CSPGR

切削条件表

P129

ソリッドピンゲートリーマ Carbide Solid PIN-GATE Reamer



公差 (Tolerance) R: $\begin{matrix} 0 \\ -0.05 \end{matrix}$ θ: ±5' d: h7

右刃右ネジレ8° 超微粒子
Helix Angle-Right8° Ultra Micro Grain Carbide

R	両角 (θ) <small>Taper Angle</small>	刃長 (ℓ) <small>Length of Flutes</small>	太径 (D2) <small>Diameter at Large End</small>	全長 (L) <small>Overall Length</small>	シャンク径 (φd) <small>Shank Dia.</small>	刃数 (N) <small>Number of Flutes</small>
0.5	1°	25	1.42	70	3	4
	2°	25	1.85	70	3	4
	3°	25	2.28	70	3	4
	4°	25	2.71	70	3	4
	5°	25	3.14	70	4	4
0.75	1°	30	2.01	80	3	4
	2°	30	2.52	80	3	4
	3°	30	3.03	80	4	4
	4°	30	3.54	80	4	4
	5°	30	4.05	80	4	4
1	1°	40	2.68	90	3	4
	2°	40	3.36	90	4	4
	3°	40	4.04	90	4	4
	4°	40	4.72	90	6	4
	5°	40	5.4	90	6	4
1.25	1°	45	3.26	95	4	4
	2°	45	4.02	95	4	4
	3°	45	4.79	95	6	4
	4°	45	5.55	95	6	4
	5°	45	6.32	95	8	4
1.5	1°	45	3.75	95	4	4
	2°	45	4.51	95	6	4
	3°	45	5.27	95	6	4
	4°	45	6.03	95	6	4
	5°	45	6.8	95	8	4
2	1°	50	4.83	100	6	4
	2°	50	5.67	100	6	4
	3°	50	6.51	100	8	4
	4°	50	7.35	100	8	4
	5°	50	8.19	100	10	4
2.5	1°	60	6	110	6	4
	2°	60	7	110	8	4
	3°	60	8.01	110	8	4
	4°	60	9.01	110	10	4