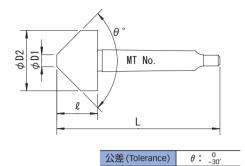
切削条件表 P259

センターフライス(テーパーシャンク) Countersinks With Taper Shank





右刃ストレート SKH51 Straight Flute HSS

Straight Flute h	33					
呼び寸法 (D2× <i>8</i>)	小径 (ΦD1)	首下 (l)	大径 (D2)	全長 (L)	MT No.	刃数 (N)
Size (Taper Angle)	First Dia.	*	Dia at Large End	Overall Length	Shank MTNo.	Number of Flutes
40x60°xMT2	8	38	40	124	2	12
40x60°xMT3	8	38	40	143	3	12
45x60°xMT2	12	39	45	125	2	12
45x60°xMT3	12	39	45	144	3	12
50x60°xMT2	12	43	50	129	2	12
50x60°xMT3	12	43	50	148	3	12
55x60°xMT2	12	46	55	132	2	12
55x60°xMT3	12	46	55	151	3	12
60x60°xMT2	15	49	60	135	2	14
60x60°xMT3	15	49	60	154	3	14
60x60°xMT4	15	49	60	179	4	14
65x60°xMT3	17	52	65	157	3	14
65x60°xMT4	17	52	65	182	4	14
70x60°xMT3	20	54	70	159	3	14
70x60°xMT4	20	54	70	184	4	14
80x60°xMT3	25	58	80	163	3	14
80x60°xMT4	25	58	80	188	4	14
90x60°xMT3	25	66	90	171	3	14
90x60°xMT4	25	66	90	196	4	14
95x60°xMT4	25	75	95	205	4	14
100x60°xMT3	25	75	100	180	3	14
100x60°xMT4	25	75	100	205	4	14

W. O. of J. Son Hills	to a fee of the ar-	
Cut Length	including	Neck

呼び寸法	小径	首下	大径	全長	MT	刃数
$(D2 \times \theta)$	(ΦD1)	(8)	(D2)	(L)	No.	(N)
0'	Elmit.		Dir et	0	Observato	A to consider a con-
Size (Taper Angle)	First Dia.	*	Dia at Large End	Overall Length	Shank MTNo.	Number of Flutes
40x90°xMT2	8	26	40	112	2	12
40x90°xMT3	8	26	40	131	3	12
45x90°xMT2	12	26	45	112	2	12
45x90°xMT3	12	26	45	131	3	12
50x90°xMT2	12	29	50	115	2	12
50x90°xMT3	12	29	50	134	3	12
55x90°xMT2	12	31	55	117	2	12
55x90°xMT3	12	31	55	136	3	12
60x90°xMT2	15	33	60	119	2	14
60x90°xMT3	15	33	60	138	3	14
60x90°xMT4	15	33	60	163	4	14
65x90°xMT3	17	34	65	139	3	14
65x90°xMT4	17	34	65	164	4	14
70x90°xMT3	20	40	70	145	3	14
70x90°xMT4	20	40	70	170	4	14
80x90°xMT3	25	40	80	145	3	14
80x90°xMT4	25	40	80	170	4	14
90x90°xMT3	25	45	90	150	3	14
90x90°xMT4	25	45	90	175	4	14
95x90°xMT4	25	50	95	180	4	14
100x90°xMT3	25	50	100	155	3	14
100x90°xMT4	25	50	100	180	4	14

*Cut Length Including Neck