

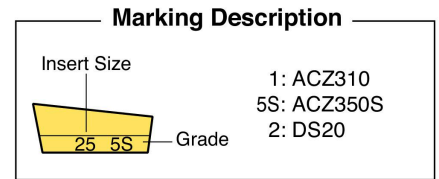
Ramping and Helical milling

FULLCUT MILL FCR

Indexable Inserts



Model Description
BRG16 **08** **08** **ACZ350S**
 Grade
 Nose Rd.
 Effective Cutting Length
 φ16 - 25...08 φ32...10



Cutter Dia	Insert Model	ap	Nose R	P	M	K	N
				ACZ350S			ACZ310
φ16, φ17	BRG160808	8	0.8	○	○	○	○
φ20, φ21	BRG200808	8	0.8	○	○	○	○
φ25, φ26	BRG250808	8	0.8	○	○	○	○
φ32, φ33	BRG321008	10	0.8	○	○	○	○
	BRG321032	10	3.2				○

※ Inserts are available in packets of 10 pcs.
 Please clarify the insert type and grade when ordering.
 For example, use ordering code: BRG160808ACZ350S.

Caution

- It is important to use the correct insert for the diameter of FULLCUT MILL. Failure to use the correct insert will result in incorrect cutting conditions and poor results.
- There is no compatibility with those of FCM type.**

Insert Classifications

ISO	Grade	Material	Coating
P30	ACZ350S	General steel	TiAlN / TiCN
M30		Stainless steel	
K10	ACZ310	Cast Iron	
N20	DS20	Aluminum	DLC

Spare Parts

		Insert Clamping Screw Set	Wrench	Anti-seizure Lubricant
		 (10) screws & (1) wrench		 5g contained
Cutter Dia	Insert	Model	Model	Model
φ16, φ17	BRG1608	S2506DS	DA-T8	BN-5
φ20, φ21	BRG2008			
φ25, φ26	BRG2508			
φ32, φ33	BRG3210	S3508DS	DA-T15	

Note It is recommended to regularly replace clamping screws and wrench to ensure the correct clamping force is maintained.